

EN . V3

SIBU
DESIGN

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SIBU
DESIGN

Here we could tell you about ...

- our 30 years experience that helped us becoming the market leader
- our wide product portfolio with more than 300 storing designs
- our short delivery time and just-in-time projects
- our high standards in quality and processing.

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material. However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automotives and sport, perceives trends and works out concepts for individual demands.

Precise. Innovative. Stylish.

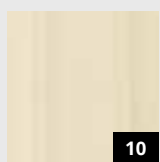
If you also believe in these values, we should become acquainted!

LEATHER LINE



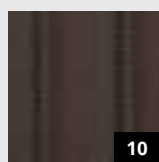
10

LL LOUNGE
Bianco matt



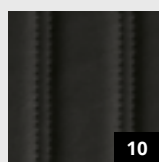
10

LL LOUNGE
Creme



10

LL LOUNGE
Mocca matt



10

LL LOUNGE
Nero matt



12

LL ROMBO 40
Bianco matt



12

LL ROMBO 40
Creme



12

LL ROMBO 40
Mocca matt



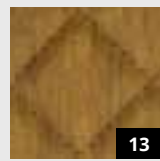
12

LL ROMBO 40
Nero matt



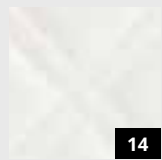
13

LL ROMBO 40
Antigua Gold



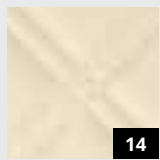
13

LL ROMBO 40
Oxy Terra



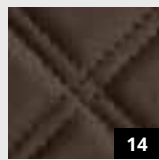
14

LL ROMBO 85
Bianco matt



14

LL ROMBO 85
Creme



14

LL ROMBO 85
Mocca matt



14

LL ROMBO 85
Nero matt



15

LL ROMBO 12
Bianco matt



15

LL ROMBO 12
Creme



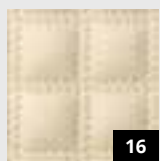
15

LL ROMBO 12
Nero matt



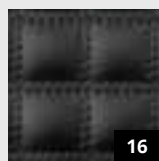
16

LL QUADRO
Bianco matt



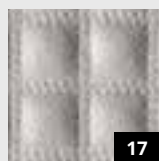
16

LL QUADRO
Creme



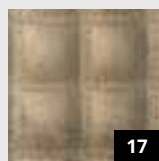
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LL QUADRO
Nero matt



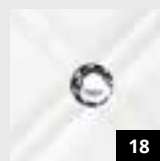
17

LL QUADRO
Argento



17

LL QUADRO
Luxury Bronze



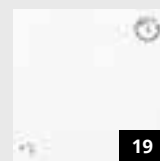
18

CR CRISTAL
ROMBO 85 Bianco
matt/Silver



18

CR CRISTAL
ROMBO 85 Nero
matt/Silver



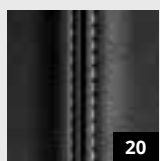
19

CR CRISTAL
STELLA Bianco
matt/Silver



20

LL Bianco matt
ZN 200/Black



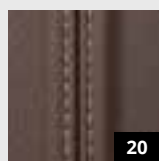
20

LL Nero matt
ZN 200/White



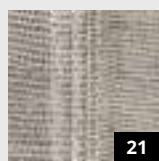
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LL Creme ZN
200/Brown



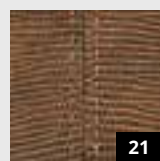
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LL Dark Brown
ZN 200/Beige



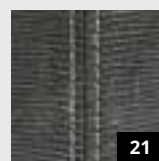
21

LL LEGUAN
Silver ZN 200/
Silver



21

LL LEGUAN
Copper ZN 200/
Copper



21

LL LEGUAN
Nero ZN 200/
Silver



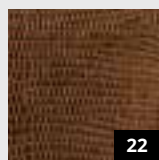
22

LL LEGUAN
Silver



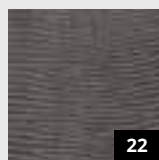
22

LL LEGUAN
Gold



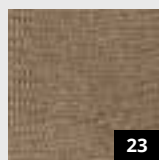
22

LL LEGUAN
Copper



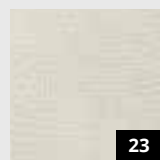
22

LL LEGUAN
Nero



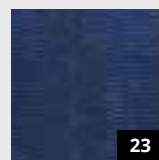
23

LL LEGUAN
Silk



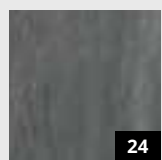
23

LL LEGUAN
Bianco



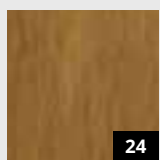
23

LL LEGUAN
Blue



24

LL OXY Steel



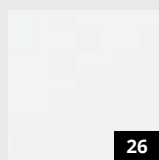
24

LL OXY Terra



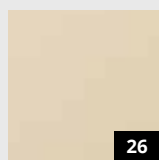
25

LL ANTIGUA
Gold



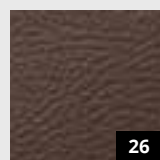
26

LL White



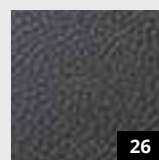
26

LL Creme



26

LL Dark Brown



26

LL Black

LEATHER LINE



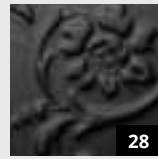
LL Vintage
Copper



LL Vintage
Silver



LL FLORAL
White



LL FLORAL
Black



LL FLORAL
Vintage Silver/
Silver



LL FLORAL
White/Silver
matt



LL FLORAL
White/Gold
matt



LL FLORAL
Black/Silver
matt



LL FLORAL
Platin



LL FLORAL Oro



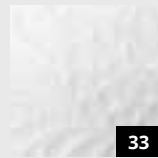
LL LACE Black/
Platin



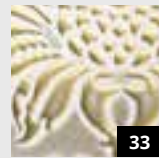
LL ALISE
White/Gold



LL ALISE
White/Silver



LL IMPERIAL
White



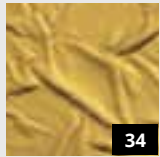
LL IMPERIAL
White/Gold



LL IMPERIAL
White/Silver



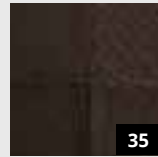
LL IMPERIAL
Black/Silver



LL CREPA Oro



LL COLLAGE
Nero matt



LL COLLAGE
Mocca matt



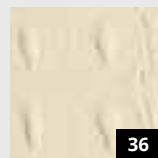
LL COLLAGE
Oro



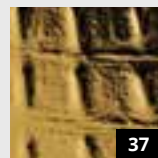
LL CROCO
Black



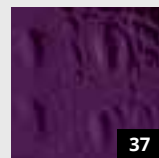
LL CROCO
White



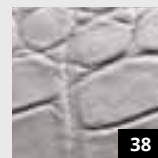
LL CROCO
Creme



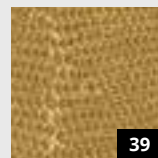
LL CROCO Oro



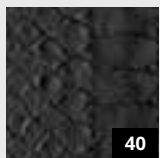
LL CROCO
Violetta



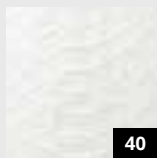
LL CROCONOVA
Platin



LL PEARL RAY
Gold



LL SNAKE Nero
matt



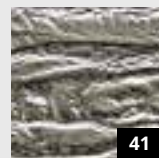
LL SNAKE
Bianco matt



LL SNAKE
Platin



LL PERSIAN
Gold



LL PERSIAN
Metallic



LL ELEGANZA
Gold



LL ELEGANZA
Silver



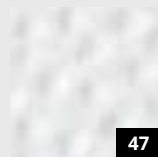
LL REGGAE



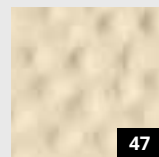
LL PELO
Marabu



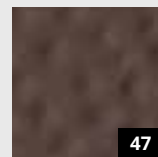
LL PELO
Savanna



LL STRUZZO
White



LL STRUZZO
Creme



LL STRUZZO
Dark Brown

SIBUGLAS



SG Old Platin

SG Ice White

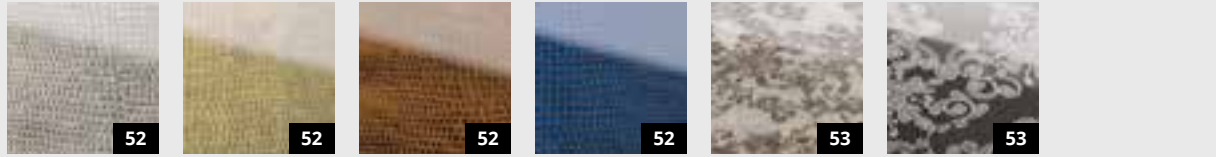
SG Bianco

SG Magnolia

SG Malaga

SG Mocca

SG Nero



SG LEGUAN Silver

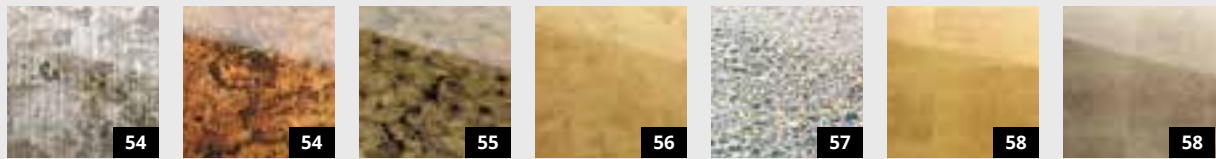
SG LEGUAN Gold

SG LEGUAN Copper

SG LEGUAN Blue

SG LACE White/Vintage Brown

SG LACE Black/Platin



SG Vintage Silver

SG Vintage Copper

SG FLEUR Black/Gold

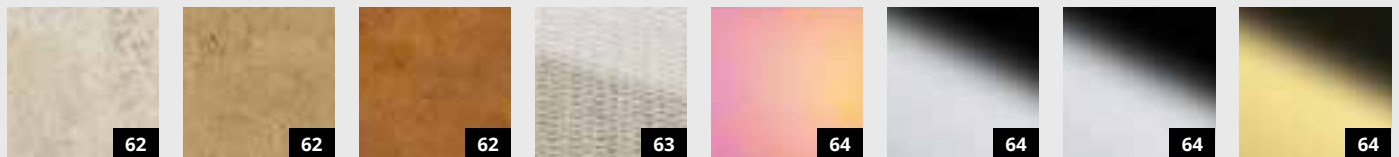
SG ANTIGUA Gold

SG COCKTAIL Opal

SG LUXURY Gold

SG LUXURY Bronze

DECO LINE



DM Iron Age

DM Golden Age

DM Copper Age

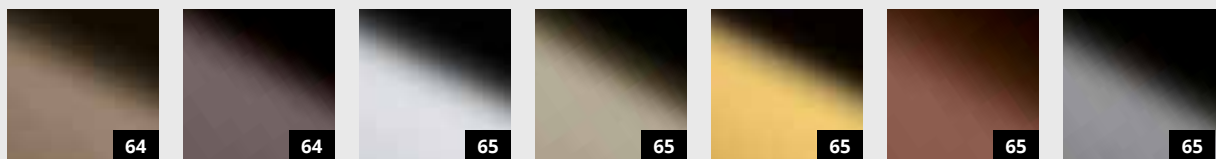
DM Sahara Silver

DM Hollywood

DM Silver

DM Silver H23

DM Brass



DM Brown

DM Anthracite

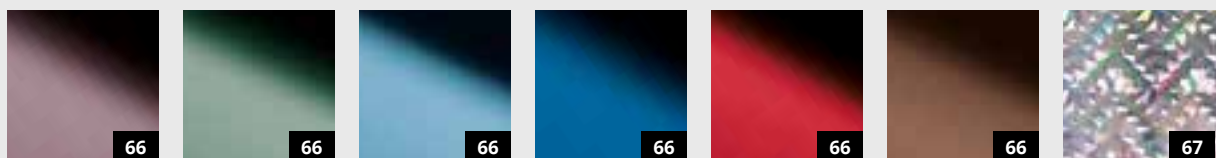
DM Silver/white

DM Champagne

DM Gold

DM Bronze

DM Fashion Grey



DM Rose

DM Mint

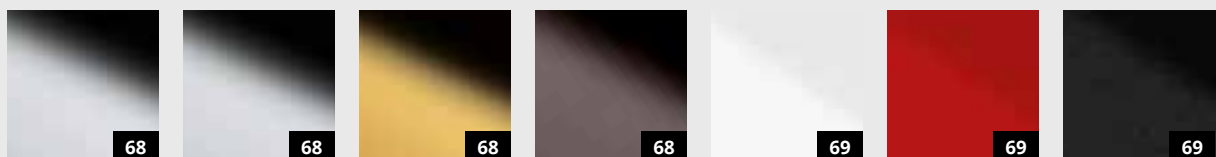
DM Iceblue

DM Skyblue

DM Fashion Red

DM Copper

DM Galaxy Silver



DM Silver AR12

DM Silver AR23

DM Gold AR

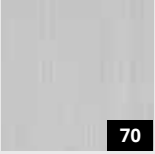


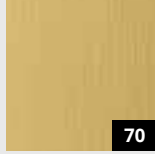

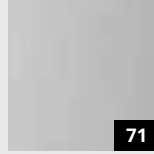

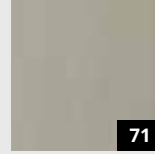

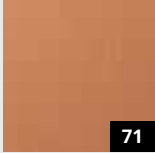
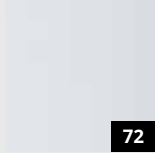
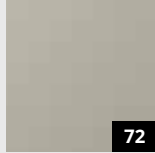
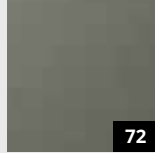
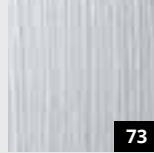
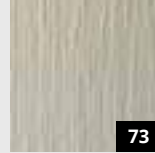
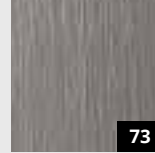
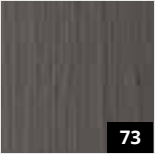
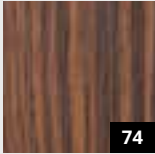
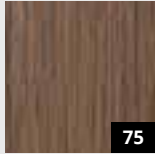
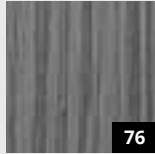
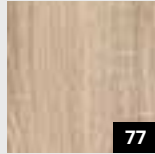
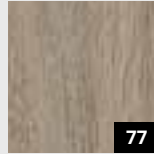

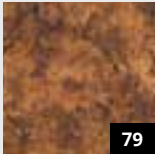
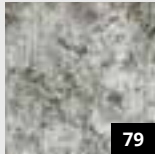


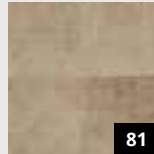

DM Anthracite AR

DM Magic White AR

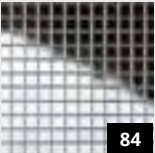
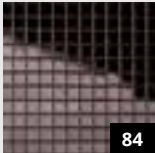
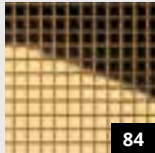
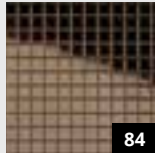
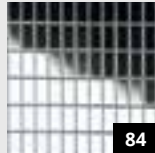
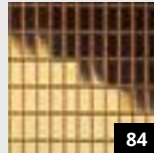
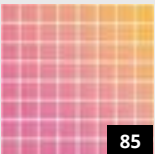
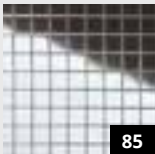
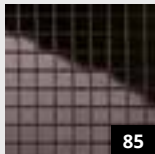
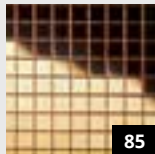
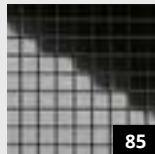

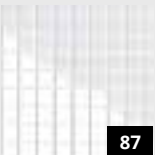
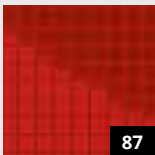
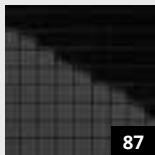
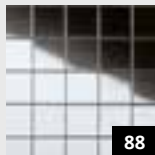

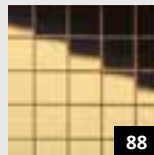
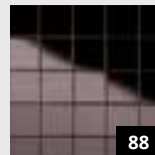

DM Magic Red AR

DM Magic Black AR

DECO LINE

 70 DM Silver brushed matt AR	 70 DM HGS matt AR	 70 DM Grey brushed matt AR	 70 DM Brass brushed matt AR	 70 DM Gold brushed matt AR	 71 DM Silver brushed	 71 DM HGS	 71 DM Champagne brushed
 71 DM Titan brushed	 71 DM Copper brushed	 72 DM Silver PF met	 72 DM Champagne PF met	 72 DM Smoke PF met	 73 DM Silver PF met touch 1	 73 DM Champagne PF met touch 1	 73 DM Titan PF met touch 1
 73 DM Smoke PF met touch 1	 74 DM Makassar touch 1	 75 DM Tobacco touch 1	 76 DM Zebrano graphite touch 1	 77 DM OAK TREE Light	 77 DM OAK TREE Dark		
 78 DM MONSOON Vintage Brown	 79 DM Vintage Copper	 79 DM Vintage Silver	 80 DM FLEUR Silver/Brown	 81 DM LUXURY Silver	 81 DM LUXURY Bronze	 81 DM LUXURY Gold	

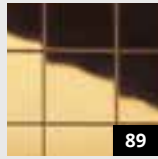
MULTISTYLE

 84 MS Silver 3x3 flex. Classic	 84 MS Anthracite 3x3 flex. Classic	 84 MS Gold 3x3 flex. Classic	 84 MS Brown 3x3 flex. Classic	 84 MS Silver 3x6 flex. Classic	 84 MS Gold 3x6 flex. Classic		
 85 MS Hollywood 5x5 flex. Classic	 85 MS Silver 5x5 flex. Classic	 85 MS Anthracite 5x5 flex. Classic	 85 MS Gold 5x5 flex. Classic	 85 MS Fashion Grey 5x5 flex. Classic	 86 MS Galaxy Silver 5x5 flex. Classic		
 87 MS Magic White 5x5 flex. Classic	 87 MS Magic Red 5x5 flex. Classic	 87 MS Magic Black 5x5 flex. Classic	 88 MS Silver 10x10 flex. Classic	 88 MS HGS 10x10 flex. Classic	 88 MS Gold 10x10 flex. Classic	 88 MS Anthracite 10x10 flex. Classic	 88 MS Iceblue 10x10 flex. Classic

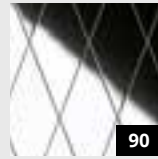
MULTISTYLE



MS Silver 20x20 flex. Classic



MS Gold 20x20 flex. Classic



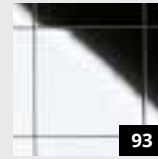
MSC DIAGONAL Silver 15x15 flex. Classic



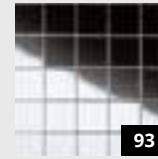
MSC RHOMBUS Silver 15x15 flex. Classic



MSC RHOMBUS Silver 30/3x30/3 flex. Classic

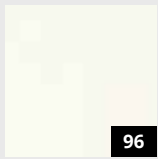


MSC Silver 30x30 flex. Classic



MSC Silver 10x10 flex. Classic

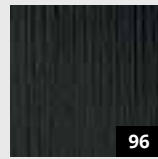
ACRYLIC LINE



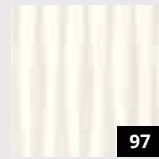
AC TOUCH White



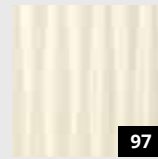
AC TOUCH Creme



AC TOUCH Black



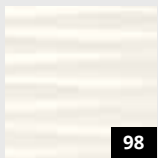
AC MOTION ONE White



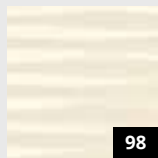
AC MOTION ONE Creme



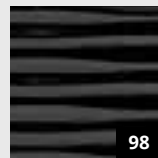
AC MOTION ONE Black



AC MOTION TWO White



AC MOTION TWO Creme



AC MOTION TWO Black

STRUCTURE LINE



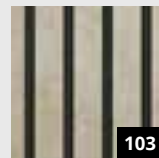
SL ART Old Platin



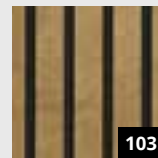
SL ART Iron Age



SL ART Golden Age



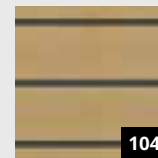
SL PIANO Iron Age



SL PIANO Golden Age



SL RIGATO Silver brushed matt AR



SL RIGATO Silent Gold



SL LINEA 104x62 Silent Gold



SL LINEA 104x62 Old Platin



SL IMPACT Vintage Silver



SL IMPACT Antique Bronze



SL RIVET Vintage Silver



SL DAKOTA Metal



SL DAKOTA Smoke



SL DAKOTA Copper



SL LAVA Copper



SL LAVA Grey



SL IMPERIAL Vintage Copper



SL IMPERIAL Vintage Black



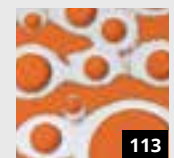
SL ALISE Vintage Copper



SL BUBBLE Silver PF met/ Silver

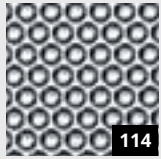


SL BUBBLE Blue PF/Silver



SL BUBBLE Orange PF/ Silver

STRUCTURE LINE



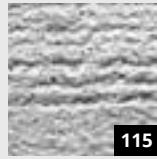
SL RACE Silver



SL RACE
Vintage Silver/
Bronze



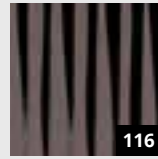
SL RACE
Vintage Copper/
Silver



SL URBAN Grey



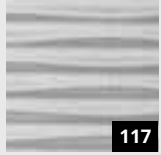
SL URBAN Titan



SL MOTION ONE
Anthracite AR



SL MOTION ONE
Pearl White PF



SL MOTION TWO
Silver brushed
matt AR



SL MOTION TWO
Grey brushed
matt AR



SL CROCO
Silver PF met/
Silver



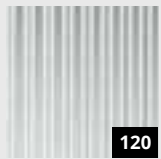
SL CROCO
Smoke PF met/
Silver



SL CROCONOVA
Magic White



SL CROCONOVA
Magic Black



SL WAVE Silver



SL WAVE Silver
PF met



SL WAVE 1
Silver PF met



SL STEP 5 Silver
brushed matt
AR



SL STEP 5 Silver
PF met



SL SQUARE 3
HGS



SL SQUARE 3
Silver PF met

TRANSLUCENT LINE



TL LINEA
104x62 Old
Platin



TL LINEA
104x62 Silent
Gold

PUNCH LINE / 3D



PL 3D ROSES
Pearl White PF/
Gold



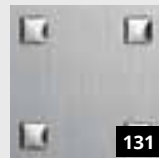
PL 3D ROSES
Champagne PF
met/Gold



PL 3D ROSES
Silver PF met/
Silver



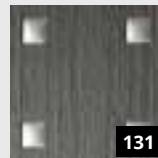
PL 3D Q 10-40-40
Silver PF met/
Silver



PL 3D Q 10-40-40
Silver brushed/
Silver



PL 3D Q 10-40-40
Silver PF met/
Blue



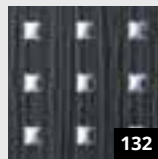
PL 3D Q 10-40-40
Smoke PF met
touch 1/Silver matt



PL 3D Q 5-15-15
Tobacco touch
1/Silver



PL 3D Q 5-15-15
Mahogany/
Silver



PL 3D Q 5-15-15
Black touch 1/
Silver



PL 3D Q-10-30
Old Platin/
Silver



PL 3D H-10-30
Pearl White
PF/Gold



PL Q 10-40-40
Silver PF met



PL Q 5-15-15
Silver PF met



LEATHER LINE

SIBU
DESIGN



235

LL LOUNGE Bianco matt
2600 x 1000 / NA 18596 / SA 18601



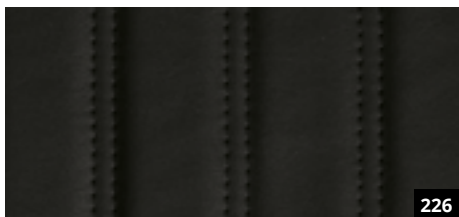
238

LL LOUNGE Creme matt
2600 x 1000 / NA 18597 / SA 18602



245

LL LOUNGE Mocca matt
2600 x 1000 / NA 18598 / SA 18603



226

LL LOUNGE Nero matt
2600 x 1000 / NA 18599 / SA 18604

2600 x 1000



+ ▾



□ LL LOUNGE
Creme matt

LEATHER LINE

LL LOUNGE

NEW

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request

□
LL LOUNGE
Mocca matt





135

LL ROMBO 40 Bianco matt
2600 x 1000 / NA 15025 / SA 15041



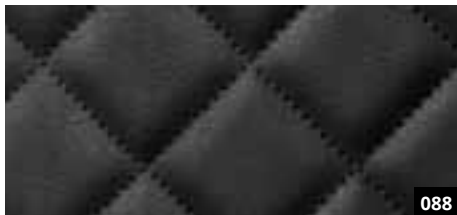
176

LL ROMBO 40 Creme
2600 x 1000 / NA 13848 / SA 13863



203

LL ROMBO 40 Mocca matt
2600 x 1000 / NA 15020 / SA 15036



088

LL ROMBO 40 Nero matt
2600 x 1000 / NA 15014 / SA 15029

2600 x 1000



+ ▾



□
LL ROMBO 40
Creme

Photo: Jesse



□
LL ROMBO 40
Mocca matt

LEATHER LINE

LL ROMBO 40

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



□
LL ROMBO 40
Antigua Gold



079

LL ROMBO 40 Antigua Gold
2600 x 1000 / NA 17829 / SA 17849



162

LL ROMBO 40 Oxy Terra
2600 x 1000 / NA 17830 / SA 17850

LEATHER LINE

LL ROMBO 40

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





125

LL ROMBO 85 Bianco matt
2600 x 1000 / NA 15026 / SA 15042



222

LL ROMBO 85 Creme
2600 x 1000 / NA 13852 / SA 13867



195

LL ROMBO 85 Mocca matt
2600 x 1000 / NA 15021 / SA 15037



058

LL ROMBO 85 Nero matt
2600 x 1000 / NA 15015 / SA 15030

2600 x 1000



+ ▾



□ LL ROMBO 85
Nero matt

LEATHER LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



□
LL ROMBO 12 Creme



025

LL ROMBO 12 Bianco matt
2600 x 1000 / NA 16418 / SA 16419



184

LL ROMBO 12 Creme
2600 x 1000 / NA 15653 / SA 15657



043

LL ROMBO 12 Nero matt
2600 x 1000 / NA 15654 / SA 15658

LEATHER LINE

LL ROMBO 12

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,0	4,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



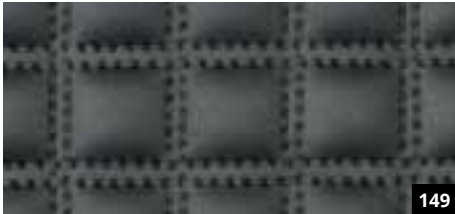
035

LL QUADRO Bianco matt
2600 x 1000 / NA 16420 / SA 15175



174

LL QUADRO Creme
2600 x 1000 / NA 14273 / SA 14277



149

LL QUADRO Nero matt
2600 x 1000 / NA 15017 / SA 15032



□ LL QUADRO Nero matt

Photo: Jesse



□ LL QUADRO Creme

2600 x 1000



+ ▾

LEATHER LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



□
LL QUADRO
Luxury Bronze



200

LL QUADRO Luxury Bronze
2600 x 1000 / NA 17831 / SA 17851



048

LL QUADRO Argento
2600 x 1000 / NA 16421 / SA 16422

LEATHER LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request

2600 x 1000





049

CR CRISTAL ROMBO 85 Bianco matt/Silver
2600 x 1000 / SA 15044



107

CR CRISTAL ROMBO 85 Nero matt/Silver
2600 x 1000 / SA 15034



□
CR CRISTAL ROMBO 85
Bianco matt/Silver

Photo: Architectural Systems

2600 x 1000



LEATHER LINE

CR CRISTAL ROMBO 85

Product characteristics

	SA
Base material	HIPS, PE-foam
Surface material	PU-leather, crystal: PMMA
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable *	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic	—
PVA pre-treatment	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	—
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request

+ ▼



□
CR CRISTAL STELLA
Bianco matt/Silver

Photo: Steffen



132

CR CRISTAL STELLA Bianco matt/Silver
2600 x 1000 / SA 15685

LEATHER LINE

CR CRISTAL STELLA

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PU-leather, crystal: PMMA
Material thickness mm	2,1
Max. relief height mm	3,0
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable *	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	✓
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing	—
Laser cutting	✓
Hot bending	—
PVA compressible	—
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3 / 5

Special colors

On request





008

LL Bianco matt ZN 200/Black

2600 x 1000 / 3,3 mm / NA 15248 / SA 15250



030

LL Nero matt ZN 200/White

2600 x 1000 / 3,3 mm / NA 15249 / SA 15251



219

LL Creme ZN 200/Brown

2600 x 1000 / 3,5 mm / NA 13498 / SA 13501

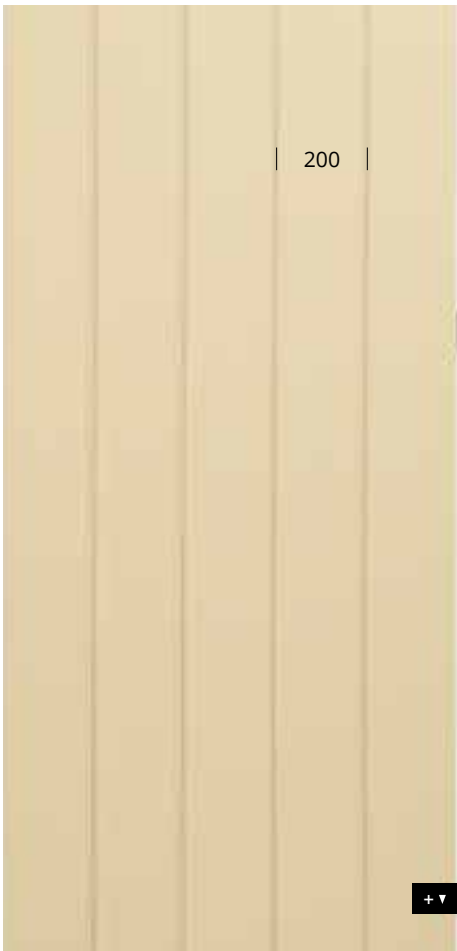


189

LL Dark Brown ZN 200/Beige

2600 x 1000 / 3,5 mm / NA 13500 / SA 13503

2600 x 1000



200

+ ▾



□ LL Nero matt ZN 200/White

Photo: Minotti

LEATHER LINE

LL ZN 200

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather with real seam	
Material thickness mm	2,0 / 2,2	2,13 / 2,33
Max. relief height (seam) mm	3,3 / 3,5	3,43 / 3,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3 / 5

Special colors

On request



□ LL LEGUAN Nero ZN 200/Silver

Photo: cityfoto.at/david



026

LL LEGUAN Silver ZN 200/Silver
2600 x 1000 / NA 15002 / SA 15006



097

LL LEGUAN Copper ZN 200/Copper
2600 x 1000 / NA 15004 / SA 15008



066

LL LEGUAN Nero ZN 200/Silver
2600 x 1000 / NA 15003 / SA 15007

LEATHER LINE

LL LEGUAN ZN 200

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather with real seam	
Material thickness mm	1,6	1,73
Max. relief height (seam) mm	2,4	2,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



200



FR
216

LL LEGUAN Silver

2600 x 1000 / NA 12883 / SA 12893



FR
214

LL LEGUAN Gold

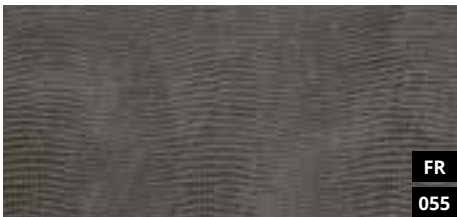
2600 x 1000 / NA 13480 / SA 13478



FR
223

LL LEGUAN Copper

2600 x 1000 / NA 12884 / SA 12894



FR
055

LL LEGUAN Nero

2600 x 1000 / NA 14778 / SA 14797

2600 x 1000



+ ▾



□ LL LEGUAN Silver

LEATHER LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□
LL LEGUAN Bianco



188

LL LEGUAN Silk

2600 x 1000 / 1,5 mm / NA 16451 / SA 16452



028

LL LEGUAN Bianco

2600 x 1000 / 1,4 mm / NA 15609 / SA 15610



LL LEGUAN Blue

2600 x 1000 / 1,5 mm / NA 16985 / SA 16986

LEATHER LINE

LL LEGUAN

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk / Blue	■■■□
	Bianco	■■■■
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
164

LL OXY Steel
2600 x 1000 / NA 17826 / SA 17847



FR
165

LL OXY Terra
2600 x 1000 / NA 17827 / SA 17848



□
LL OXY Steel

Photo: GARANTline

2600 x 1000



+ ▼

LEATHER LINE

LL OXY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ LL ANTIGUA Gold



FR
080

LL ANTIGUA Gold
2600 x 1000 / NA 17828 / SA 17852

LEATHER LINE

LL ANTIGUA

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

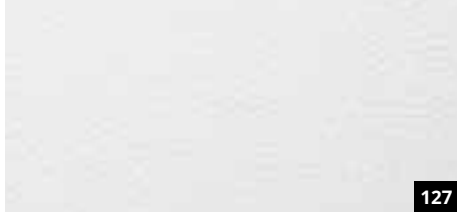
Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





127

LL White

2600 x 1000 / 2,1 mm / **NA** 13451 / **SA** 13467



186

LL Creme

2600 x 1000 / 2,1 mm / **NA** 13450 / **SA** 13468



178

LL Dark Brown

2600 x 1000 / 2,1 mm / **NA** 12935 / **SA** 12978



150

LL Black

2600 x 1000 / 2 mm / **NA** 12887 / **SA** 12897



LEATHER LINE

LEATHER LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,0 / 2,1	2,13 / 2,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3 / 5

Special colors

On request



FR

090

LL Vintage Copper

2600 x 1000 / NA 17270 / SA 17271



FR

166

LL Vintage Silver

2600 x 1000 / NA 17268 / SA 17269



□ LL Vintage Copper

LEATHER LINE

LL Vintage

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



042

LL FLORAL White

2600 x 1000 / NA 13470 / SA 13473



110

LL FLORAL Black

2600 x 1000 / NA 13469 / SA 13472



Photo: Wipro

2600 x 1000



+ ▾

LEATHER LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



LL FLORAL Vintage Silver/Silver
2600 x 1000 / NA 17266 / SA 17267



LL FLORAL White/Silver matt
2600 x 1000 / NA 13418 / SA 13414



LL FLORAL White/Gold matt
2600 x 1000 / NA 13419 / SA 13415



LL FLORAL Black/Silver matt
2600 x 1000 / NA 13416 / SA 13412

Photo: GARANTline

LEATHER LINE

LL FLORAL

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



LL FLORAL Platin

2600 x 1000 / NA 14263 / SA 14266



LL FLORAL Oro

2600 x 1000 / NA 14264 / SA 14267



□ LL FLORAL Platin

2600 x 1000



LEATHER LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—





054

LL LACE Black/Platin
2600 x 1000 / NA 17823 / SA 17844

□
LL LACE
Black/Platin

Photo: GARANTline

LEATHER LINE

LL LACE

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
210

LL ALISE White/Gold
2600 x 1000 / NA 14771 / SA 14790



FR
123

LL ALISE White/Silver
2600 x 1000 / NA 14772 / SA 14791



2600 x 1000



+▼

LEATHER LINE

LL ALISE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	3,3	3,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4

Special colors

On request



□
LL IMPERIAL White



FR
047

LL IMPERIAL White
2600 x 1000 / NA 14777 / SA 14796



FR
084

LL IMPERIAL White/Gold
2600 x 1000 / NA 14774 / SA 14793



FR
041

LL IMPERIAL White/Silver
2600 x 1000 / NA 14775 / SA 14794



FR
040

LL IMPERIAL Black/Silver
2600 x 1000 / NA 14776 / SA 14795

LEATHER LINE

LL IMPERIAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	3,0	3,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3

Special colors

On request

2600 x 1000



FR
040



108

LL CREPA Oro
2600 x 1000 / NA 13844 / SA 13859



□
LL CREPA Oro

Photo: HAKA Küchen

2600 x 1000



+ ▾

LEATHER LINE

LL CREPA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,15
Max. relief height mm	2,9	3,15
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



□ LL COLLAGE Mocca

Photo: Calligaris



FR
100

LL COLLAGE Nero matt
2600 x 1000 / NA 15016 / SA 15031



201

LL COLLAGE Mocca matt
2600 x 1000 / NA 15022 / SA 15038



120

LL COLLAGE Oro
2600 x 1000 / NA 13923 / SA 13926

LEATHER LINE

LL COLLAGE

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 / 2,1	2,15 / 2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	mat	■■■■■
	metallic	■■■■□
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request





061

LL CROCO Black

2600 x 1000 / NA 13405 / SA 13408



038

LL CROCO White

2600 x 1000 / NA 13404 / SA 13407



180

LL CROCO Creme

2600 x 1000 / NA 13465 / SA 13466



□ LL CROCO White

Photo: Swissflex

2600 x 1000



LEATHER LINE

LL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





LL CROCO Oro
2600 x 1000 / NA 14288 / SA 14300



LL CROCO Violetta
2600 x 1000 / NA 14304 / SA 14319

LEATHER LINE

LL CROCO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





016

LL CROCONOVA Platin
2600 x 1000 / NA 13794 / SA 13800



□ LL CROCONOVA Platin

2600 x 1000



+ ▾

LEATHER LINE

LL CROCONOVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



□ LL PEARL RAY Gold



085

LL PEARL RAY Gold
2600 x 1000 / NA 17015 / SA 17016

LEATHER LINE

LL PEARL RAY

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





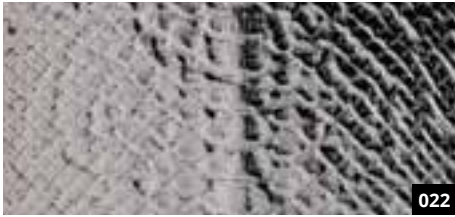
FR
092

LL SNAKE Nero matt
2600 x 1000 / NA 15018 / SA 15033



FR
031

LL SNAKE Bianco matt
2600 x 1000 / NA 15027 / SA 15043



022

LL SNAKE Platin
2600 x 1000 / NA 14287 / SA 14299



□ LL SNAKE Nero matt

Photo: Poliform

2600 x 1000



+ ▼

LEATHER LINE

LL SNAKE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 / 2,1	2,15 / 2,36
Max. relief height mm	2,2	2,45
Temperature stability	up to 60 °C	
Wet room suitability	mat	■■■■■
	metallic	■■■■□
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

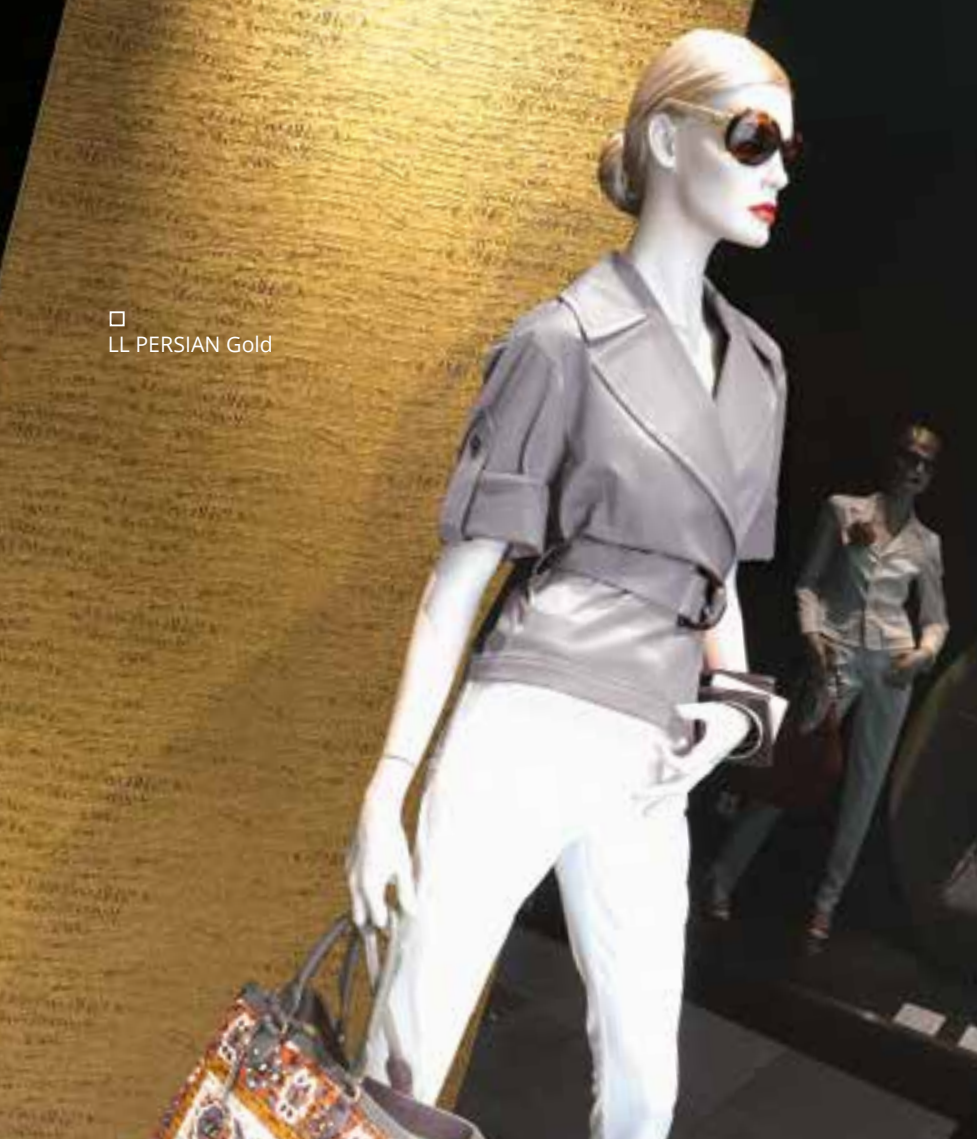
On request



LL PERSIAN Gold
2600 x 1000 / NA 15656 / SA 15660



LL PERSIAN Metallic
2600 x 1000 / NA 15655 / SA 15659



□
LL PERSIAN Gold

LEATHER LINE

LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

—

2600 x 1000





215

LL ELEGANZA Gold

2600 x 1000 / NA 14293 / SA 14301



218

LL ELEGANZA Silver

2600 x 1000 / NA 14294 / SA 14302



COR

□ LL ELEGANZA Gold

2600 x 1000



+ ▾

LEATHER LINE

LL ELEGANZA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width Gold mm	1270	1220
Maximum width Silver mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

□
LL ELEGANZA Silver





161

LL REGGAE

2600 x 1000 / NA 14295 / SA 14303



Photo: HAKA Küchen

2600 x 1000



+ ▾

LEATHER LINE

LL REGGAE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

□ LL PELO Marabu



204

LL PELO Marabu
2600 x 1000 / NA 14309 / SA 14325

LEATHER LINE

LL PELO Marabu

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3

Special colors

—



194

LL PELO Savanna

2600 x 1000 / NA 14308 / SA 14324



□ LL PELO Savanna

Photo: Poliform

2600 x 1000



+ ▾

LEATHER LINE

LL PELO Savanna

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	2,0	2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3

Special colors

—



LL STRUZZO White
2600 x 1000 / NA 13396 / SA 13400

034



LL STRUZZO Creme
2600 x 1000 / NA 13397 / SA 13401

185



LL STRUZZO Dark Brown
2600 x 1000 / NA 13399 / SA 13403

182

LEATHER LINE

LL STRUZZO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



SIBUGLAS

SIBU
DESIGN



PR+
234

SG Old Platin

2600 x 1000 / NA 18593 / SA 18600

SG Old Platin AR+

2600 x 1000 / NA 18067 / SA 18001



□ SG Old Platin AR+

NOTE
Printing is only possible on unpolished SIBUGLAS standard products.

2600 x 1000



SIBUGLAS

SG Old Platin

NEW

Product characteristics

	NA	SA	NA	SA
Surface material	PMMA		PMMA	
Back side material	PU-leather		PU-leather	
Material thickness mm	2,2	2,33	3,1	3,23
Temperature stability	up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■		■■■■	
Abrasion resistance	■■■□□		■■■■■■	
Abrasion resistance after polishing	■■■□□		—	
Rolled packable ***	✓	✓	—	—

AR+

Processing

	NA	SA	NA	SA
Cutting, punching	—	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm

AR+

Extra equipment

	NA	SA	NA	SA
Special formats	✓	✓	✓	✓
Maximum length mm	3000		3000	
Maximum width mm	1000		1000	
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

AR+

Accessories

	NA	SA	NA	SA
SIBUKLE	Spatula A2		Spatula A2	
Profile groups	2 / 3 / 5		3 / 5	

Special colors

—

+ ▾



Photo: GARANTline



PR+
138

SG Ice White

2600 x 1000 / NA 17937 / SA 17941

SG Ice White AR+

2600 x 1000 / NA 17915 / SA 17919



PR+
045

SG Bianco

2600 x 1000 / NA 17934 / SA 17938

SG Bianco AR+

2600 x 1000 / NA 17912 / SA 17916



PR+
082

SG Magnolia

2600 x 1000 / NA 17936 / SA 17940

SG Magnolia AR+

2600 x 1000 / NA 17914 / SA 17918



PR+
225

SG Malaga

2600 x 1000 / NA 17987 / SA 17989

SG Malaga AR+

2600 x 1000 / NA 17963 / SA 17965



PR+
207

SG Mocca

2600 x 1000 / NA 17986 / SA 17988

SG Mocca AR+

2600 x 1000 / NA 17962 / SA 17964



PR+
094

SG Nero

2600 x 1000 / NA 17935 / SA 17939

SG Nero AR+

2600 x 1000 / NA 17913 / SA 17917

SIBUGLAS SG UNI

Product characteristics

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Surface material	PMMA		PMMA		PMMA	
Back side material	PU-leather		PU-leather		PU-leather	
Material thickness mm	2,7	2,83	2,7	2,83	2,7	2,83
Temperature stability	up to 60 °C		up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■■		■■■■■		■■■■■	
Abrasion resistance	■■■□□□		■■■■■		■■■■■	
Abrasion resistance after polishing	■■■■□□		—		—	
Rolled packable ***	—	—	—	—	—	—

Processing

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Cutting, punching	—	—	—	—	—	—
Drilling	✓	✓	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓	✓	✓
Hot bending	✓	—	—	—	—	—
PVA compressible	✓	—	✓	—	✓	—
Smallest bending radius	1000 mm	1000 mm	1000 mm	1000 mm	1000 mm	1000 mm

Extra equipment

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Special formats	✓	✓	✓	✓	✓	✓
Maximum length mm	3000		3000		3000	
Maximum width mm	1000		1000		1000	
Further thicknesses	✓	✓	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓		✓	
PVA pre-treatment	—	—	—	—	—	—

Accessories

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
SIBUKLE	Spatula A2		Spatula A2		Spatula A2	
Profile groups	3 / 5		3 / 5		3 / 5	

Special colors

On request

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
 ** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).
 *** Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).



PR+
181

SG LEGUAN Silver

2600 x 1000 / NA 16967 / SA 16968

SG LEGUAN Silver AR+

2600 x 1000 / NA 16975 / SA 16979



PR+

SG LEGUAN Gold

2600 x 1000 / NA 16970 / SA 16973

SG LEGUAN Gold AR+

2600 x 1000 / NA 16977 / SA 16982



PR+
106

SG LEGUAN Copper

2600 x 1000 / NA 16969 / SA 16972

SG LEGUAN Copper AR+

2600 x 1000 / NA 16976 / SA 16981



PR+

SG LEGUAN Blue

2600 x 1000 / NA 16971 / SA 16974

SG LEGUAN Blue AR+

2600 x 1000 / NA 16978 / SA 16984

2600 x 1000



+ ▾



□ SG LEGUAN Silver AR+

Photo: dieeinrichtung Manzenreiter

SIBUGLAS

SG LEGUAN

Product characteristics

	NA SA		AR+ NA SA	
	Surface material	PMMA		PMMA
Back side material	PU-leather		PU-leather	
Material thickness mm	1,9	2,03	2,8	2,93
Temperature stability	up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■		■■■■	
Abrasion resistance	■■■□□		■■■■■■	
Abrasion resistance after polishing	■■■■□□		—	
Rolled packable ***	✓	✓	—	—

AR+

Processing

	NA SA		AR+ NA SA	
	Cutting, punching	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	150 mm	150 mm	1000 mm	1000 mm

AR+

Extra equipment

	NA SA		AR+ NA SA	
	Special formats	✓	✓	✓
Maximum length mm	3000		3000	
Maximum width mm	1000		1000	
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

AR+

Accessories

	NA SA		AR+ NA SA	
	SIBUKLE	Spatula A2		Spatula A2
Profile groups	2 / 3 / 5		3 / 5	

Special colors

On request



PR+
052

SG LACE White/Vintage Brown
2600 x 1000 / NA 17943 / SA 17950

SG LACE White/Vintage Brown AR+
2600 x 1000 / NA 17818 / SA 17839



PR+
067

SG LACE Black/Platin
2600 x 1000 / NA 17942 / SA 17949

SG LACE Black/Platin AR+
2600 x 1000 / NA 17817 / SA 17838

Photo: GARANTline

NOTE
Printing is only possible on unpolished SIBUGLAS standard products.

SIBUGLAS

SG LACE

Product characteristics

	NA SA		AR+ NA SA	
Surface material	PMMA		PMMA	
Back side material	PET		PET	
Material thickness mm	1,5	1,63	2,4	2,53
Temperature stability	up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■■		■■■■■	
Abrasion resistance	■■■□□□		■■■■■■■	
Abrasion resistance after polishing	■■■■■□□		—	
Rolled packable ***	✓	✓	—	—

Processing

	NA SA		AR+ NA SA	
Cutting, punching	—	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm

Extra equipment

	NA SA		AR+ NA SA	
Special formats	✓	✓	✓	✓
Maximum length mm	3000		3000	
Maximum width mm	1000		1000	
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

Accessories

	NA SA		AR+ NA SA	
SIBUKLE	Spatula A2		Spatula A2	
Profile groups	2 / 3 / 5		3 / 5	

Special colors

	—			
--	---	--	--	--

2600 x 1000



* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

*** Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).



PR+
196

SG Vintage Silver

2600 x 1000 / NA 17158 / SA 17160

SG Vintage Silver AR+

2600 x 1000 / NA 17197 / SA 17199



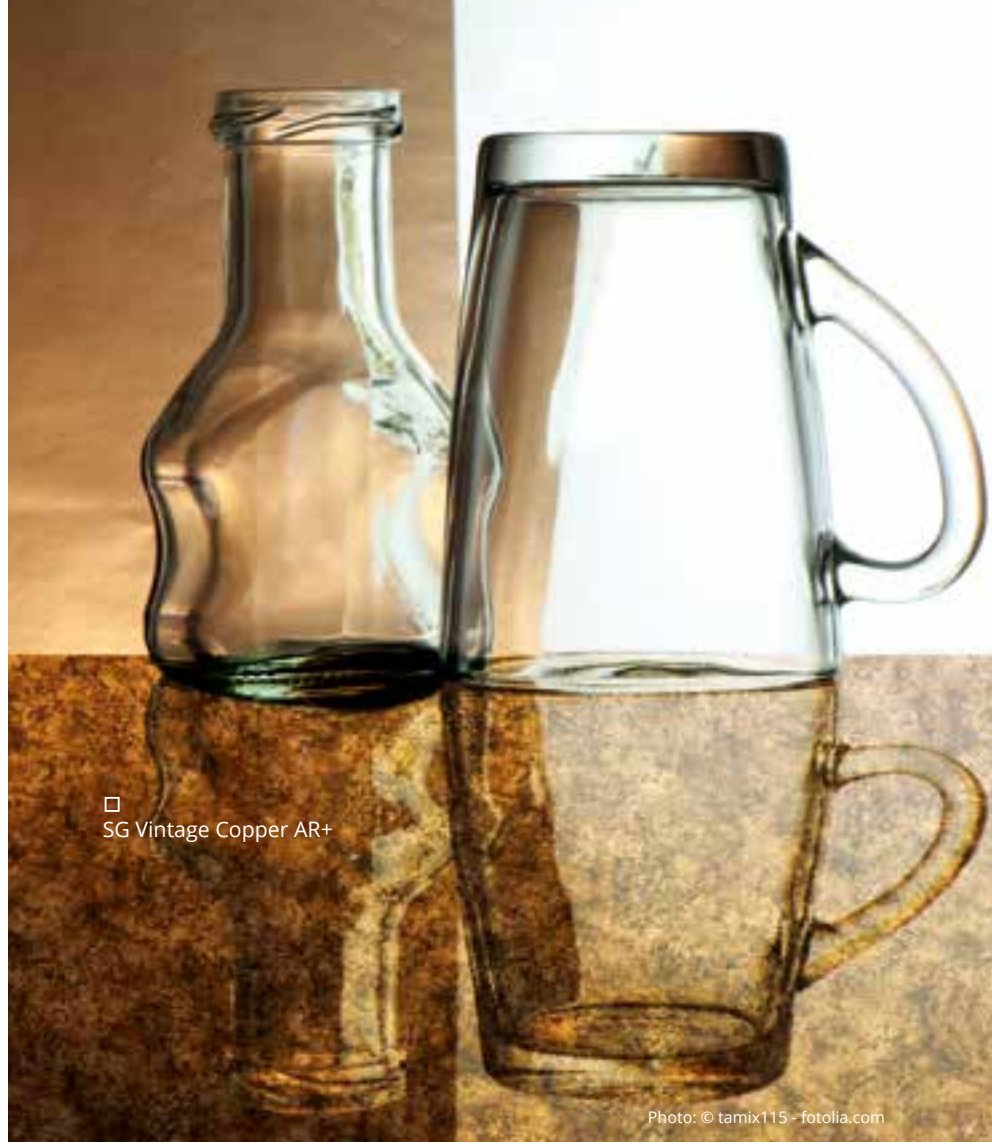
PR+
102

SG Vintage Copper

2600 x 1000 / NA 17159 / SA 17161

SG Vintage Copper AR+

2600 x 1000 / NA 17198 / SA 17200



□ SG Vintage Copper AR+

Photo: © tamix115 - fotolia.com

NOTE
Printing is only possible on unpolished SIBUGLAS standard products.

2600 x 1000



+ ▾

SIBUGLAS

SG Vintage

Product characteristics

	NA	SA	AR+	NA	SA
Surface material	PMMA		PMMA		
Back side material	PU-leather		PU-leather		
Material thickness mm	1,9	2,03	2,8	2,93	
Temperature stability	up to 60 °C		up to 60 °C		
Wet room suitability *	■■■■		■■■■		
Abrasion resistance	■■■□□		■■■■■■		
Abrasion resistance after polishing	■■■■□□		—		
Rolled packable ***	✓	✓	—	—	

AR+

Processing

	NA	SA	AR+	NA	SA
Cutting, punching	—	—	—	—	
Drilling	✓	✓	✓	✓	
Sawing (supported by a panel)	✓	✓	✓	✓	
Laser cutting	✓	✓	✓	✓	
Hot bending	✓	—	—	—	
PVA compressible	✓	—	✓	—	
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm	

AR+

Extra equipment

	NA	SA	AR+	NA	SA
Special formats	✓	✓	✓	✓	
Maximum length mm	3000		3000		
Maximum width mm	1000		1000		
Further thicknesses	✓	✓	✓	✓	
Cuttings	✓	✓	✓	✓	
Magnetic from 3 sheets **	✓		✓		
PVA pre-treatment	—	—	—	—	

AR+

Accessories

	NA	SA	AR+	NA	SA
SIBUKLE	Spatula A2		Spatula A2		
Profile groups	2 / 3 / 5		3 / 5		

Special colors

—



SG FLEUR Black/Gold
2600 x 1000 / NA 17946 / SA 17953

SG FLEUR Black/Gold AR+
2600 x 1000 / NA 17821 / SA 17842

□ SG FLEUR Black/Gold AR+

SIBUGLAS

SG FLEUR

2600 x 1000

Product characteristics

	NA		SA	
	NA	SA	NA	SA
Surface material	PMMA		PMMA	
Back side material	PET		PET	
Material thickness mm	1,5	1,63	2,4	2,53
Temperature stability	up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■■		■■■■■	
Abrasion resistance	■■■□□□		■■■■■■	
Abrasion resistance after polishing	■■■■□□		—	
Rolled packable ***	✓	✓	—	—

AR+

Processing

	NA		SA	
	NA	SA	NA	SA
Cutting, punching	—	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm

AR+

Extra equipment

	NA		SA	
	NA	SA	NA	SA
Special formats	✓	✓	✓	✓
Maximum length mm	3000		3000	
Maximum width mm	1000		1000	
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

AR+

Accessories

	NA		SA	
	NA	SA	NA	SA
SIBUKLE	Spatula A2		Spatula A2	
Profile groups	2 / 3 / 5		3 / 5	

Special colors

	—			
--	---	--	--	--



* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

*** Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).



PR+
071

SG ANTIGUA Gold

2600 x 1000 / NA 17947 / SA 17954

SG ANTIGUA Gold AR+

2600 x 1000 / NA 17822 / SA 17843

NOTE
Printing is only possible on unpolished SIBUGLAS standard products.



□ SG ANTIGUA Gold AR+

2600 x 1000



SIBUGLAS

SG ANTIGUA

Product characteristics

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Surface material	PMMA		PMMA		PMMA	
Back side material	PU-leather		PU-leather		PU-leather	
Material thickness mm	2,2	2,33	3,1	3,23		
Temperature stability	up to 60 °C		up to 60 °C			
Wet room suitability *	■■■■		■■■■			
Abrasion resistance	■■■□□		■■■■■■			
Abrasion resistance after polishing	■■■■□□		—			
Rolled packable ***	✓	✓	—	—		

Processing

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Cutting, punching	—	—	—	—	—	—
Drilling	✓	✓	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓	✓	✓
Hot bending	✓	—	—	—	—	—
PVA compressible	✓	—	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm	1000 mm	1000 mm

Extra equipment

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
Special formats	✓	✓	✓	✓	✓	✓
Maximum length mm	3000		3000		3000	
Maximum width mm	1000		1000		1000	
Further thicknesses	✓	✓	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓		✓	
PVA pre-treatment	—	—	—	—	—	—

Accessories

	NA		SA		AR+	
	NA	SA	NA	SA	NA	SA
SIBUKLE	Spatula A2		Spatula A2		Spatula A2	
Profile groups	2 / 3 / 5		2 / 3 / 5		3 / 5	

Special colors

—

+ ▼



□ SG COCKTAIL Opal AR+

Photo: SU VALGUS



PR+
021

SG COCKTAIL Opal
2600 x 1000 / NA 16987 / SA 16990

SG COCKTAIL Opal AR+
2600 x 1000 / NA 16997 / SA 17000

SIBUGLAS SG COCKTAIL

2600 x 1000

Product characteristics

	NA		SA	
	NA	SA	NA	SA
Surface material	PMMA			
Back side material	PU-leather			
Material thickness mm	2,4	2,53	3,3	3,43
Temperature stability	up to 60 °C			
Wet room suitability *	■■■■■		■■■■■	
Abrasion resistance	■■■□□□		■■■■■■■	
Abrasion resistance after polishing	■■■■■□□		—	
Rolled packable ***	✓	✓	—	—

AR+

Processing

	NA		SA	
	NA	SA	NA	SA
Cutting, punching	—	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm

AR+

Extra equipment

	NA		SA	
	NA	SA	NA	SA
Special formats	✓	✓	✓	✓
Maximum length mm	3000			
Maximum width mm	1000			
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

AR+

Accessories

	NA		SA	
	NA	SA	NA	SA
SIBUKLE	Spatula A2		Spatula A2	
Profile groups	3 / 5		5	

Special colors

—

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

*** Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).



PR+
083

SG LUXURY Gold

2600 x 1000 / NA 17944 / SA 17951

SG LUXURY Gold AR+

2600 x 1000 / NA 17819 / SA 17840



PR+
197

SG LUXURY Bronze

2600 x 1000 / NA 17945 / SA 17952

SG LUXURY Bronze AR+

2600 x 1000 / NA 17820 / SA 17841



□ SG LUXURY Gold AR+

NOTE
Printing is only possible on unpolished SIBUGLAS standard products.

2600 x 1000



SIBUGLAS SG LUXURY

Product characteristics

	NA SA		AR+ NA SA	
	Surface material	PMMA		PMMA
Back side material	PU-leather		PU-leather	
Material thickness mm	2,2	2,33	3,1	3,23
Temperature stability	up to 60 °C		up to 60 °C	
Wet room suitability *	■■■■		■■■■	
Abrasion resistance	■■■□□		■■■■■■	
Abrasion resistance after polishing	■■■■■□		—	
Rolled packable up to 40°C ***	✓	✓	—	—

Processing

	NA SA		AR+ NA SA	
	Cutting, punching	—	—	—
Drilling	✓	✓	✓	✓
Sawing (supported by a panel)	✓	✓	✓	✓
Laser cutting	✓	✓	✓	✓
Hot bending	✓	—	—	—
PVA compressible	✓	—	✓	—
Smallest bending radius	240 mm	240 mm	1000 mm	1000 mm

Extra equipment

	NA SA		AR+ NA SA	
	Special formats	✓	✓	✓
Maximum length mm	3000		3000	
Maximum width mm	1000		1000	
Further thicknesses	✓	✓	✓	✓
Cuttings	✓	✓	✓	✓
Magnetic from 3 sheets **	✓		✓	
PVA pre-treatment	—	—	—	—

Accessories

	NA SA		AR+ NA SA	
	SIBUKLE	Spatula A2		Spatula A2
Profile groups	2 / 3 / 5		3 / 5	

Special colors

On request



□ SG LUXURY Bronze AR+



DECO LINE

SIBU
DESIGN



FR
PR
243

DM Iron Age

2600 x 1000 / NA 18574 / SA 18588



FR
PR
239

DM Golden Age

2600 x 1000 / NA 18573 / SA 18587



FR
PR
240

DM Copper Age

2600 x 1000 / NA 18575 / SA 18589



□ DM Iron Age

Photo: GARANTline

2600 x 1000



+ ▾

DECO LINE
DM Age

NEW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PR+
231

DM Sahara Silver
2600 x 1000 / NA 18576 / SA 18590

□
DM Sahara
Silver

Photo: GARANTline

DECO LINE

DM Sahara

NEW

2600 x 1000

Product characteristics

	NA	SA
Surface material	PET Clear	
Back side material	PVC	
Material thickness mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	—	—
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

—



NEW

FR

PR+

232

DM Hollywood

2600 x 1000 / 1 mm / NA 18433 / SA 18442



FR

PR+

172

DM Silver

2600 x 1000 / 1 mm / NA 10312 / SA 10324
 2000 x 1000 / 1 mm / NA 10304 / SA 10322
 2000 x 1000 / 2 mm / NA 12114 / SA 10323



FR

PR+

044

DM Silver H23

2600 x 1000 / 1 mm / NA 11852 / SA 11660
 2000 x 1000 / 1 mm / NA 11656 / SA 11755
 2000 x 1000 / 2 mm / NA 12117 / SA 11853



FR

PR+

077

DM Brass

2600 x 1000 / 1 mm / NA 10135 / SA 10139



FR

PR+

190

DM Brown

2600 x 1000 / 1 mm / NA 10147 / SA 10150



FR

PR+

065

DM Anthracite

2600 x 1000 / 1 mm / NA 10120 / SA 10125



DM Hollywood

DEGO LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	DM Silver H23 ■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220*	1220*
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* except DM Brass / DM Hollywood



□ DM Bronze

Photo: © tournée - fotolia.com



FR
PR+
172

DM Silver/white

2000 x 1000 / 1 mm / NA 10372 / SA 10381
2000 x 1000 / 2 mm / NA 12115 / SA 10382



FR
PR+
033

DM Champagne

2600 x 1000 / 1 mm / NA 12416 / SA 12430



FR
PR+
076

DM Gold

2600 x 1000 / 1 mm / NA 10181 / SA 10187
2000 x 1000 / 1 mm / NA 10178 / SA 10186
2000 x 1000 / 2 mm / NA 12118 / SA 11502



FR
PR+
020

DM Bronze

2600 x 1000 / 1 mm / NA 10143 / SA 15275



FR
PR+
027

DM Fashion Grey

2600 x 1000 / 1mm / NA 13808 / SA 13810

DECO LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



DM Rose
2600 x 1000 / NA 10271 / SA 12428

FR
PR+
015



DM Mint
2600 x 1000 / NA 10258 / SA 10262

FR
PR+



DM Iceblue
2600 x 1000 / NA 10204 / SA 10210

FR
PR+
018



DM Skyblue
2600 x 1000 / NA 10217 / SA 10219

FR
PR+
012



DM Fashion Red
2600 x 1000 / NA 10213 / SA 13807

FR
PR+
011



DM Copper
2600 x 1000 / NA 17272 / SA 17273

FR
PR+
098



□ DM Fashion Red



□ DM Iceblue

DEGO LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
PR+
009

DM Galaxy Silver
2600 x 1000 / NA 10169 / SA 10175

□
DM Galaxy Silver

DECO LINE

DM Galaxy

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

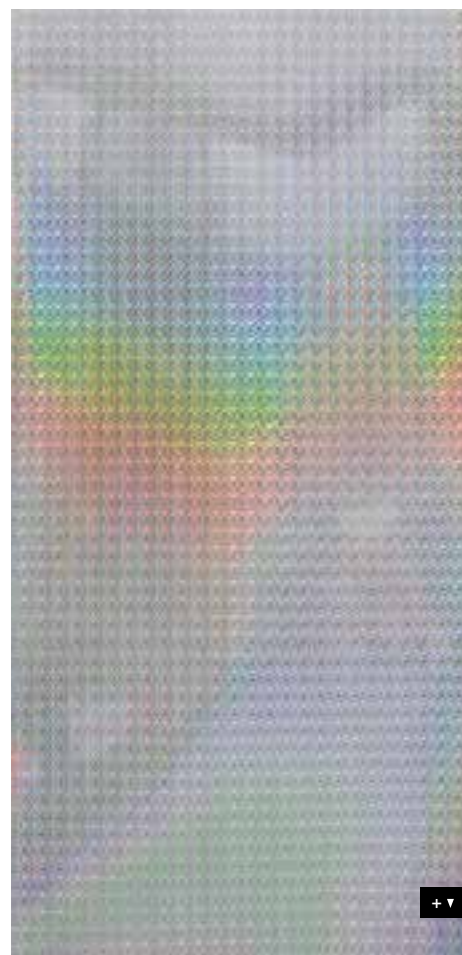
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





FR

DM Silver AR12

2600 x 1000 / 1 mm / **NA** 15413 / **SA** 15421
 2600 x 1000 / 2 mm / **NA** 15416 / **SA** -



FR

044

DM Silver AR23

2600 x 1000 / 1 mm / **NA** 14406 / **SA** 14408
 2600 x 1000 / 2 mm / **NA** 15296 / **SA** -



FR

076

DM Gold AR

2600 x 1000 / 1 mm / **NA** 15411 / **SA** 15419



FR

065

DM Anthracite AR

2600 x 1000 / 1 mm / **NA** 15412 / **SA** 15420



Photo: BOFFO New York

DEGO LINE abrasion-resistant

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	-

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	-
Laser cutting	✓	✓
Hot bending	✓	-
Thermoforming	✓	-
PVA compressible	✓	-
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

-



□
DM Magic White AR

Photo: SU VALGUS



DM Magic White AR
2600 x 1000 / 1 mm / NA 15414 / SA 15422



DM Magic Red AR
2600 x 1000 / 1 mm / NA 16460 / SA 16461



DM Magic Black AR
2600 x 1000 / 1 mm / NA 15415 / SA 15423
2600 x 1000 / 2 mm / NA 15417 / SA -

DECO LINE abrasion-resistant

DECO Magic

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
133

DM Silver brushed matt AR
2600 x 1000 / NA 14407 / SA 14409



FR

DM HGS matt AR
2600 x 1000 / NA 15451 / SA 15452



FR
137

DM Grey brushed matt AR
2600 x 1000 / NA 15289 / SA 15297



FR
217

DM Brass brushed matt AR
2600 x 1000 / NA 15290 / SA 15298



FR
086

DM Gold brushed matt AR
2600 x 1000 / NA 15291 / SA 15299

2600 x 1000



+ ▾



□
DM Gold
brushed matt AR

DEGO LINE abrasion-resistant

DM Brushed matt

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ DM Silver brushed



FR
PR
144

DM Silver brushed

2600 x 1000 / NA 10291 / SA 10298
2000 x 1000 / NA 10286 / SA 10296



FR
PR
167

DM HGS

2600 x 1000 / NA 10193 / SA 10199



FR
PR
053

DM Champagne brushed

2600 x 1000 / NA 12417 / SA 12433



FR
PR
145

DM Titan brushed

2600 x 1000 / NA 12285 / SA 12431



FR
PR
206

DM Copper brushed

2600 x 1000 / NA 12418 / SA 12432

2600 x 1000



+ ▼

DECO LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR

PR+

159

DM Silver PF met *

2600 x 1000 / NA 10357 / SA 10363



FR

PR+

220

DM Champagne PF met

2600 x 1000 / NA 12423 / SA 12439



FR

PR+

151

DM Smoke PF met *

2600 x 1000 / NA 10385 / SA 10389



□ DM Smoke PF met

DEGO LINE abrasion-resistant

DM PF

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220**	1220**
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* On request DM Smoke and DM Silver are also available in format 2600 x 1220 x 1

** except DM Champagne PF met



□ DM Champagne PF met touch 1



FR
PR
140

DM Silver PF met touch 1
2600 x 1000 / NA 12366 / SA 12447



FR
PR
183

DM Champagne PF met touch 1
2600 x 1000 / NA 12427 / SA 12448



FR
PR

DM Titan PF met touch 1
2600 x 1000 / NA 15295 / SA 15303



FR
PR
157

DM Smoke PF met touch 1
2600 x 1000 / NA 12368 / SA 12449

DECO LINE abrasion-resistant

DM TOUCH 1

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

2600 x 1000





FR
PR
208

DM Makassar touch 1
2600 x 1000 / NA 12425 / SA 12441



□
DM Makassar touch 1

Photo: ewe

2600 x 1000



DECO LINE abrasion-resistant

DM Makassar

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

+ ▾



DM Tobacco touch 1
2600 x 1000 / NA 12372 / SA 12444

DECO LINE **abrasion-resistant**

DM Tobacco

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

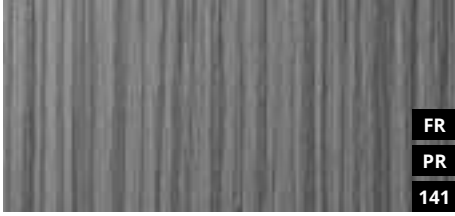
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
PR
141

DM Zebrano graphite touch 1
2600 x 1000 / NA 12424 / SA 12440



□ DM Zebrano graphite touch 1

2600 x 1000



DEGO LINE **abrasion-resistant**

DM Zebrano

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





DM OAK TREE Light
2600 x 1000 / NA 17278 / SA 17279



DM OAK TREE Dark
2600 x 1000 / NA 17280 / SA 17281

□
DM OAK TREE Dark

Photo: © fhmedien_de - fotolia.com

DECO LINE

DM OAK TREE

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





PR
199

DM MONSOON Vintage Brown
2600 x 1000 / NA 17033 / SA 17037



□
DM MONSOON Vintage Brown

Photo: © Berni - fotolia.com

2600 x 1000



DEGO LINE

DM MONSOON

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

+ ▼



□
DM Vintage Silver



FR
PR+
095

DM Vintage Copper
2600 x 1000 / NA 17276 / SA 17277



FR
PR+
059

DM Vintage Silver
2600 x 1000 / NA 17274 / SA 17275

DECO LINE

DM Vintage

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





PR
211

DM FLEUR Silver/Brown
2600 x 1000 / NA 17032 / SA 17036



□
DM FLEUR Silver/Brown

Photo: dieeinrichtung Manzenreiter

2600 x 1000



+ ▼

DEGO LINE

DM FLEUR

NEW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□
DM LUXURY Bronze



DM LUXURY Silver
2600 x 1000 / NA 18577 / SA 18591



DM LUXURY Bronze
2600 x 1000 / NA 17825 / SA 17846



DM LUXURY Gold
2600 x 1000 / NA 17824 / SA 17845

DECO LINE

DM LUXURY

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



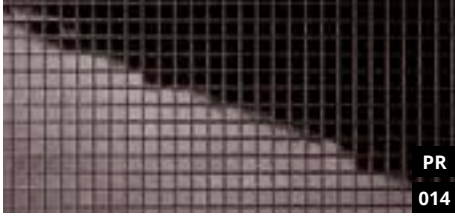


MULTISTYLE

SIBU
DESIGN



MS Silver 3x3 flex. Classic
980 x 980 / SA 10650



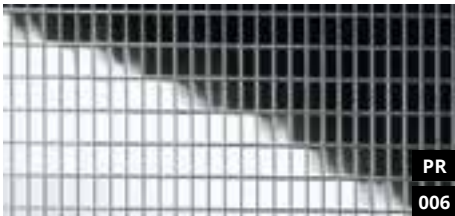
MS Anthracite 3x3 flex. Classic
980 x 980 / SA 13357



MS Gold 3x3 flex. Classic
980 x 980 / SA 10592



MS Brown 3x3 flex. Classic
980 x 980 / SA 14136



MS Silver 3x6 flex. Classic
980 x 980 / SA 10652



MS Gold 3x6 flex. Classic
980 x 980 / SA 10593



MULTISTYLE

MS 3x3 / 3x6

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



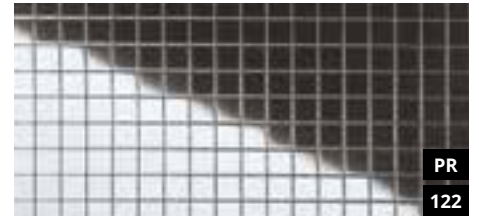
□ MS Gold 5x5 flex. Classic



NEW

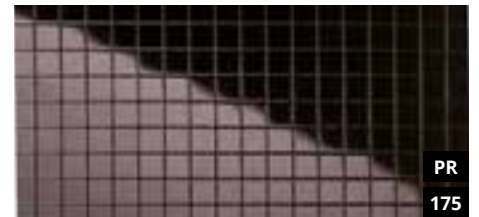
PR
230

MS Hollywood 5x5 flex. Classic
980 x 980 / SA 18436



PR
122

MS Silver 5x5 flex. Classic
980 x 980 / SA 10657



PR
175

MS Anthracite 5x5 flex. Classic
980 x 980 / SA 10539



PR
075

MS Gold 5x5 flex. Classic
980 x 980 / SA 10598



PR
068

MS Fashion Grey 5x5 flex. Classic
980 x 980 / SA 13805

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PR

MS Galaxy Silver 5x5 flex. Classic
980 x 980 / SA 10575



□ MS Galaxy Silver 5x5 flex. Classic

MULTISTYLE

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ MS Magic Black 5x5 flex. Classic



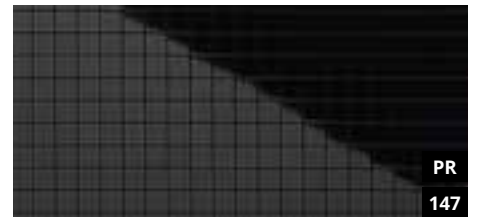
PR
131

MS Magic White 5x5 flex. Classic
980 x 980 / SA 13476



PR
003

MS Magic Red 5x5 flex. Classic
980 x 980 / SA 13763



PR
147

MS Magic Black 5x5 flex. Classic
980 x 980 / SA 13475

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■■
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



MS Silver 10x10 flex. Classic
980 x 980 / SA 10639



MS HGS 10x10 flex. Classic
980 x 980 / SA 10601



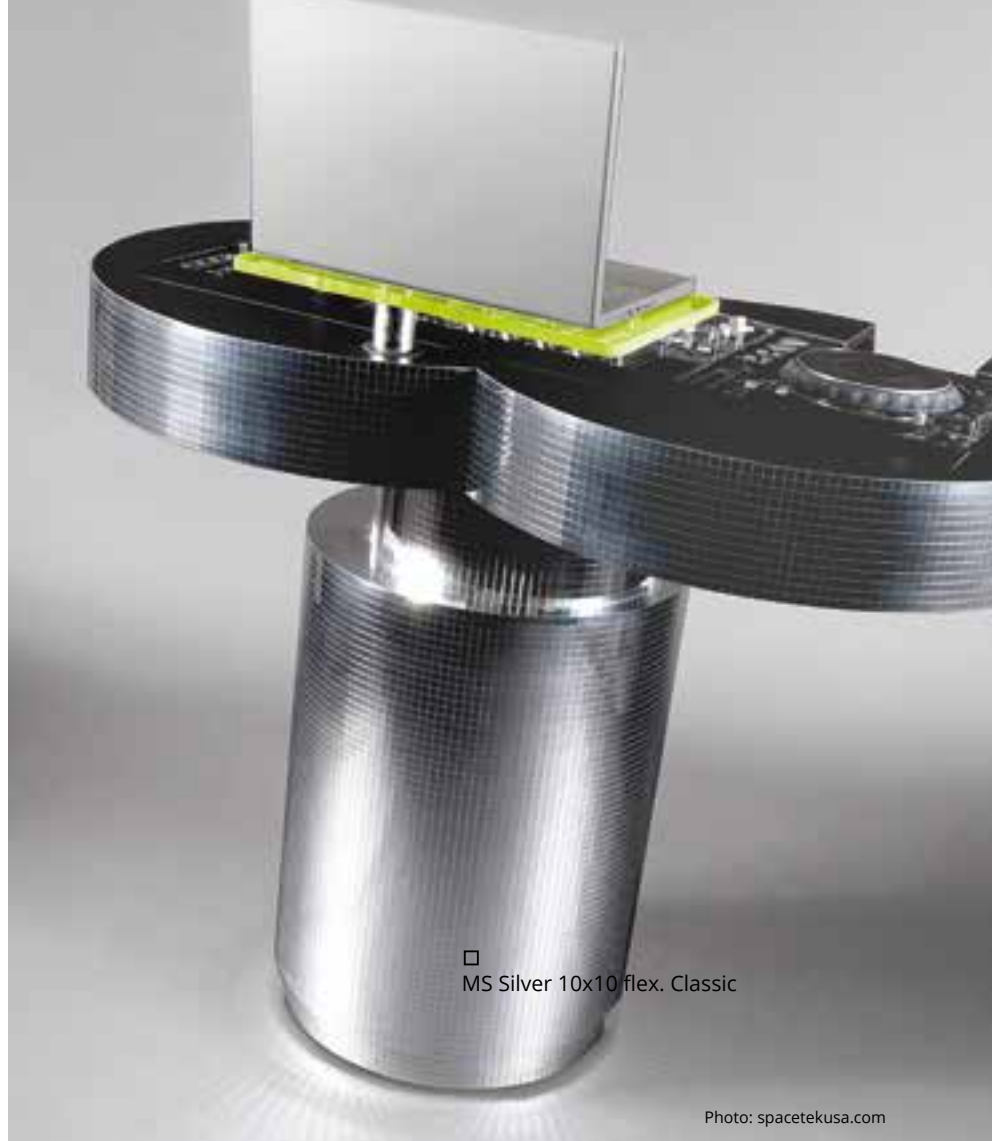
MS Gold 10x10 flex. Classic
980 x 980 / SA 10581



MS Anthracite 10x10 flex. Classic
980 x 980 / SA 10533



MS Iceblue 10x10 flex. Classic
980 x 980 / SA 10603



□ MS Silver 10x10 flex. Classic

Photo: spacetekusa.com

MULTISTYLE MS 10x10

Product characteristics

	SA	
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,2	
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	MS HGS	■■■■■■■
	Mirror	■■■□□□
Rolled packable	✓	

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□ MS Silver 20x20 flex. Classic



PR
142

MS Silver 20x20 flex. Classic
980 x 980 / SA 10644



PR
113

MS Gold 20x20 flex. Classic
980 x 980 / SA 10582

MULTISTYLE

MS 20x20

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PR
163

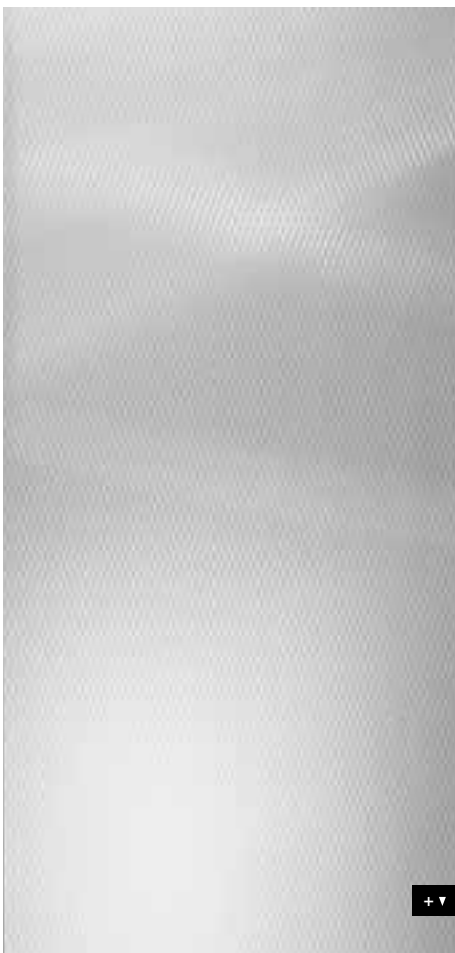
MSC DIAGONAL Silver 15x15 flex. Classic
2600 x 1000 / SA 14282



MSC DIAGONAL Silver 15x15 flex. Classic

Photo: Poliform

2600 x 1000



MULTISTYLE

MSC DIAGONAL 15x15

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





MSC RHOMBUS Silver 15x15 flex. Classic

Photo: Oy-Lore



PR
171

MSC RHOMBUS Silver 15x15 flex. Classic
2600 x 1000 / SA 14280

MULTISTYLE

MSC RHOMBUS 15x15

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





PR
010

MSC RHOMBUS Silver 30/3x30/3 flex. Classic
2600 x 1000 / SA 14281



□ MSC RHOMBUS Silver 30/3x30/3 flex. Classic

2600 x 1000



MULTISTYLE

MSC RHOMBUS 30/3x30/3

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





□ MSC Silver 10x10 flex. Classic

Photo: Dan Pearlman



MSC Silver 30x30 flex. Classic
2600 x 1000 / SA 14279



MSC Silver 10x10 flex. Classic
2600 x 1000 / SA 14239

MULTISTYLE

MSC 30x30 / 10x10

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





ACRYLIC LINE

SIBU
DESIGN



139

AC TOUCH White

2600 x 1000 / 0,9 mm / **NA 15761 / SA 15770**
 2690 x 1220 / 0,9 mm / **NA 15925 / SA 15926**



224

AC TOUCH Creme

2600 x 1000 / 0,9 mm / **NA 15783 / SA 15785**
 2690 x 1220 / 0,9 mm / **NA 15927 / SA 15930**



093

AC TOUCH Black

2600 x 1000 / 1 mm / **NA 15760 / SA 15769**
 2690 x 1220 / 1 mm / **NA 15929 / SA 15932**



□
AC TOUCH Red

2600 x 1000



+ ▾

ACRYLIC LINE abrasion-resistant

AC TOUCH

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	0,9 / 1,0	1,03 / 1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request



124

AC MOTION ONE White

2600 x 1000 / 1,1 mm / **NA** 15933 / **SA** 15953
 2690 x 1220 / 1,1 mm / **NA** 15937 / **SA** 15945



078

AC MOTION ONE Creme

2600 x 1000 / 1,1 mm / **NA** 15934 / **SA** 15954
 2690 x 1220 / 1,1 mm / **NA** 15938 / **SA** 15946



109

AC MOTION ONE Black

2600 x 1000 / 1,2 mm / **NA** 15936 / **SA** 15956
 2690 x 1220 / 1,2 mm / **NA** 15940 / **SA** 15948



□ AC MOTION ONE Black

ACRYLIC LINE abrasion-resistant

AC MOTION ONE

2600 x 1000

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request





046

AC MOTION TWO White

2600 x 1000 / 1,1 mm / **NA** 15755 / **SA** 15764
 2690 x 1220 / 1,1 mm / **NA** 15941 / **SA** 15949



187

AC MOTION TWO Creme

2600 x 1000 / 1,1 mm / **NA** 15784 / **SA** 15786
 2690 x 1220 / 1,1 mm / **NA** 15942 / **SA** 15950



116

AC MOTION TWO Black

2600 x 1000 / 1,2 mm / **NA** 15754 / **SA** 15763
 2690 x 1220 / 1,2 mm / **NA** 15944 / **SA** 15952



□ AC MOTION TWO Black

Photo: GARANTküche

2600 x 1000



+ ▾

ACRYLIC LINE abrasion-resistant

AC MOTION TWO

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request



□
AC MOTION ONE Black



□
AC MOTION TWO Creme



STRUCTURE LINE

SIBU
DESIGN



PR
227

SL ART Old Platin

2600 x 1000 / NA 18566 / SA 18579



PR
242

SL ART Iron Age

2600 x 1000 / NA 18568 / SA 18581



PR
236

SL ART Golden Age

2600 x 1000 / NA 18567 / SA 18580



□
SL ART Golden Age

2600 x 1000



+ ▾

STRUCTURE LINE

SL ART

NEW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□
SL PIANO Iron Age



PR
246

SL PIANO Iron Age
2600 x 1000 / NA 18570 / SA 18583



PR
237

SL PIANO Golden Age
2600 x 1000 / NA 18569 / SA 18582

STRUCTURE LINE SL PIANO

NEW

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,54
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

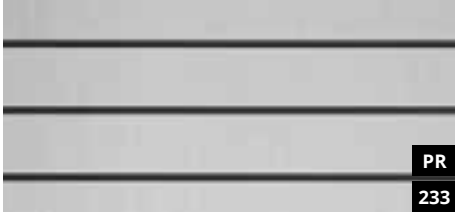
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



PR
233

SL RIGATO Silver brushed matt AR
2600 x 1000 / NA 18572 / SA 18585



PR
244

SL RIGATO Silent Gold
2600 x 1000 / NA 18571 / SA 18584



□
SL RIGATO
Silver brushed matt AR

Photo: GARANTline

2600 x 1000



+ ▼

STRUCTURE LINE **SL RIGATO**

NEW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	Silver brushed	■■■■■■■
	Silent Gold	■■■■■■□
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	250 mm	250 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



□
SL LINEA
104 x 62 Old Platin



NEW

PR
241

SL LINEA 104x62 Silent Gold
2600 x 1000 / NA 18578 / SA 18586



PR
063

SL LINEA 104x62 Old Platin
2600 x 1000 / NA 17835 / SA 17853

STRUCTURE LINE SL LINEA

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	200 mm	200 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PR
193

SL IMPACT Vintage Silver
2600 x 1000 / NA 17230 / SA 17231



PR
202

SL IMPACT Antique Bronze
2600 x 1000 / NA 17232 / SA 17233



□
SL IMPACT
Antique Bronze

Photo: © amst - fotolia.com

2600 x 1000



+ ▼

STRUCTURE LINE

SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□ SL RIVET
Vintage Silver



PR
170

SL RIVET Vintage Silver
2600 x 1000 / NA 17236 / SA 17237

STRUCTURE LINE

SL RIVET

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,8	1,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
PR
037

SL DAKOTA Metal
2600 x 1000 / NA 14789 / SA 14808



PR
096

SL DAKOTA Smoke
2600 x 1000 / NA 14787 / SA 14806



PR
101

SL DAKOTA Copper
2600 x 1000 / NA 14788 / SA 14807



□ SL DAKOTA Copper



□ SL DAKOTA Smoke

Photo: Sommerhuber

2600 x 1000



+ ▼

STRUCTURE LINE

SL DAKOTA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,0	2,25
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



□
SL DAKOTA Metal



FR
PR
103

SL LAVA Copper

2600 x 1000 / NA 14786 / SA 14805



FR
PR
168

SL LAVA Grey

2600 x 1000 / NA 14785 / SA 14804



2600 x 1000



+ ▾

STRUCTURE LINE

SL LAVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



□ SL IMPERIAL Vintage Black

Photo: Minotti



FR
PR
104

SL IMPERIAL Vintage Copper
2600 x 1000 / NA 14782 / SA 14801



PR
024

SL IMPERIAL Vintage Black
2600 x 1000 / NA 14781 / SA 14800

STRUCTURE LINE

SL IMPERIAL

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,6	2,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3

Special colors

On request





FR

PR

089

SL ALISE Vintage Copper
2600 x 1000 / NA 14780 / SA 14799



□ SL ALISE Vintage Copper

Photo: Minotti

2600 x 1000



+ ▾

STRUCTURE LINE

SL ALISE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

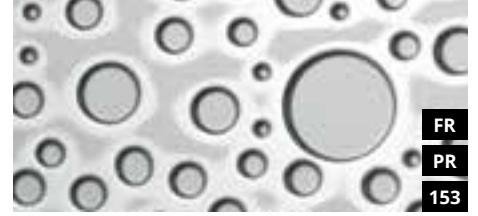
SIBUKLE	Spatula A2
Profile groups	3

Special colors

On request



Photo: San Giorgio Mobili



SL BUBBLE Silver PF met/Silver
2600 x 1000 / NA 11590 / SA 11652



SL BUBBLE Blue PF/Silver
2600 x 1000 / NA 11591 / SA 11712



SL BUBBLE Orange PF/Silver
2600 x 1000 / NA 11592 / SA 11713

STRUCTURE LINE

SL BUBBLE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,0	2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

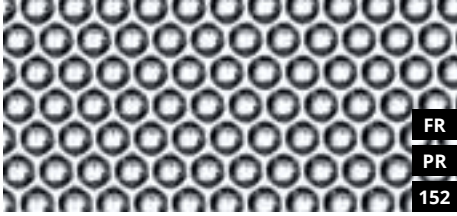
SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request

2600 x 1000





FR
PR
152

SL RACE Silver

2600 x 1000 / NA 17238 / SA 17239



PR
198

SL RACE Vintage Silver/Bronze

2600 x 1000 / NA 17242 / SA 17243



PR
091

SL RACE Vintage Copper/Silver

2600 x 1000 / NA 17240 / SA 17241



□ SL RACE
Vintage Copper/Silver

Photo: Intuo

2600 x 1000



+ ▼

STRUCTURE LINE

SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	Silver Vintage Copper/S	■■■■□□
	Vintage Silver/B	■■■■■□
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

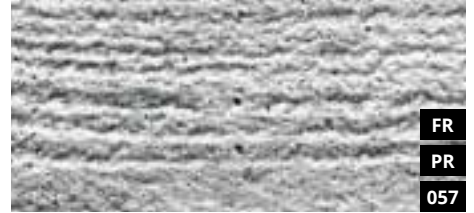
SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□ SL URBAN Grey



FR
PR
057

SL URBAN Grey
2600 x 1000 / NA 14783 / SA 14802



FR
PR
105

SL URBAN Titan
2600 x 1000 / NA 14784 / SA 14803

STRUCTURE LINE

SL URBAN

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,2	2,45
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



FR
179

SL MOTION ONE Anthracite AR
2600 x 1000 / NA 16479 / SA 16480



FR
PR
115

SL MOTION ONE Pearl White PF
2600 x 1000 / NA 17041 / SA 17043



□
SL MOTION ONE
Pearl White PF

Photo: © adpePhoto- fotolia.com

2600 x 1000



STRUCTURE LINE

SL MOTION ONE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	Anthracite	■■■■□
	Pearl White	■■■■■
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profilgruppe	1 / 2 / 3 / 5

Special colors

On request





□ SL MOTION TWO Silver brushed matt AR



FR
060

SL MOTION TWO Silver brushed matt AR
2600 x 1000 / NA 15668 / SA 15680



FR
099

SL MOTION TWO Grey brushed matt AR
2600 x 1000 / NA 15669 / SA 15681

STRUCTURE LINE

SL MOTION TWO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

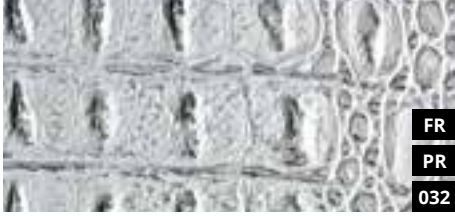
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
PR
032

SL CROCO Silver PF met/Silver
2600 x 1000 / NA 13410 / SA 13520



FR
PR
029

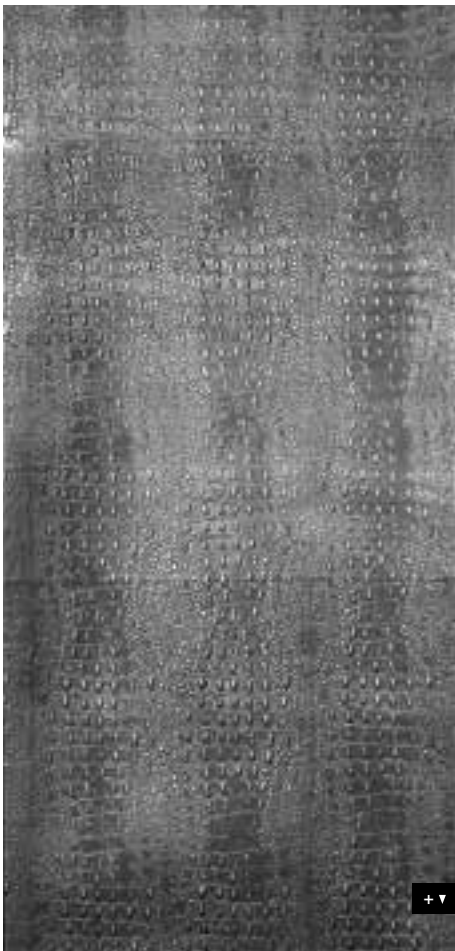
SL CROCO Smoke PF met/Silver
2600 x 1000 / NA 13411 / SA 13521



□ SL CROCO Smoke PF met/Silver

Photo: secetenendrinken.nl

2600 x 1000



STRUCTURE LINE

SL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓ *	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

* except Smoke PF met



□ SL CROCONOVA Magic White



PR
023

SL CROCONOVA Magic White
2600 x 1000 / NA 16430 / SA 16431



PR
119

SL CROCONOVA Magic Black
2600 x 1000 / NA 13811 / SA 13826

STRUCTURE LINE

SL CROCONOVA

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

—





FR
PR
146

SL WAVE Silver
2600 x 1000 / NA 11350 / SA 11360



FR
PR
121

SL WAVE Silver PF met
2600 x 1000 / NA 11352 / SA 11355



□
SL WAVE Silver PF met

2600 x 1000



STRUCTURE LINE SL WAVE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	Silver	■■■■□
	Silver PF met	■■■■■
Abrasion resistance	Silver	■■■■□□□
	Silver PF met	■■■■■■■
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request





FR
PR
156

SL WAVE 1 Silver PF met
2600 x 1000 / NA 11319 / SA 11322

□
SL WAVE 1 Silver PF met

STRUCTURE LINE

SL WAVE 1

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request





FR
136

SL STEP 5 Silver brushed matt AR
2600 x 1000 / NA 16437 / SA 16438



FR
PR
154

SL STEP 5 Silver PF met
2600 x 1000 / NA 11307 / SA 11308



□
SL STEP-5 Silver PF met

Photo: 3D Foils

2600 x 1000



STRUCTURE LINE

SL STEP 5

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	Silver brushed	■■■■□
	Silver PF met	■■■■■
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

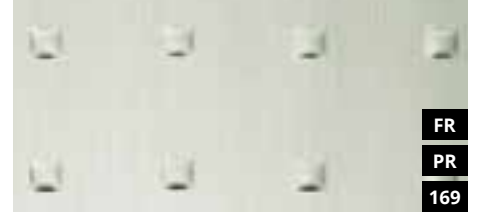
Special colors

On request

+▼



□
SL SQUARE 3 Silver PF met



FR
PR
169

SL SQUARE 3 HGS

2600 x 1000 / 1,7 mm / NA 11272 / SA 11273



FR
PR
126

SL SQUARE 3 Silver PF met

2600 x 1000 / 2,0 mm / NA 11277 / SA 11279

STRUCTURE LINE

SL SQUARE 3

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	HGS brushed	■■■■□
	Silver PF met	■■■■■
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request

2600 x 1000





TRANSLUCENT LINE

SIBU
DESIGN



PR
229

TL LINEA 104x62 Old Platin
2600 x 1000 / NA 18434 / SA 18607



PR
247

TL LINEA 104x62 Silent Gold
2600 x 1000 / NA 18605 / SA 18606



□
TL LINEA
104 x 62 Silent Gold

2600 x 1000



+ ▼

TRANSLUCENT LINE **TL LINEA**

NEW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	200 mm	200 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□
TL LINEA
104 x 62 Old Platin



PUNCH LINE / 3D

SIBU
DESIGN



PR
111

PL 3D ROSES Pearl White PF/Gold
2600 x 1000 / NA 16443 / SA 16444



PR
177

PL 3D ROSES Champagne PF met/Gold
2600 x 1000 / NA 13918 / SA 13920



PR
039

PL 3D ROSES Silver PF met/Silver
2600 x 1000 / NA 13917 / SA 13919



□
PL 3D ROSES
Champagne
PF met/Gold

Photo: Minotti

2600 x 1000



+ ▼

PUNCH LINE / 3D

PL 3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



□ PL 3D Q 10-40-40 Silver PF met/Silver



PL 3D Q 10-40-40 Silver PF met/Silver
2600 x 1000 / NA 10052 / SA 10053



PL 3D Q 10-40-40 Silver brushed/Silver
2600 x 1000 / NA 12012 / SA 12026



PL 3D Q 10-40-40 Silver PF met/Blue
2600 x 1000 / NA 10051 / SA 10050



PL 3D Q 10-40-40 Smoke PF met touch 1
Silver matt
2600 x 1000 / NA 12519 / SA 12557

PUNCH LINE / 3D

PL 3D Q 10-40-40

2600 x 1000

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print / PET-varnish / Print / Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



PR
205

PL 3D Q 5-15-15 Tobacco touch 1/Silver
2600 x 1000 / NA 12386 / SA 12540



PR
019

PL 3D Q 5-15-15 Mahogany/Silver
2600 x 1000 / NA 10058 / SA 10059



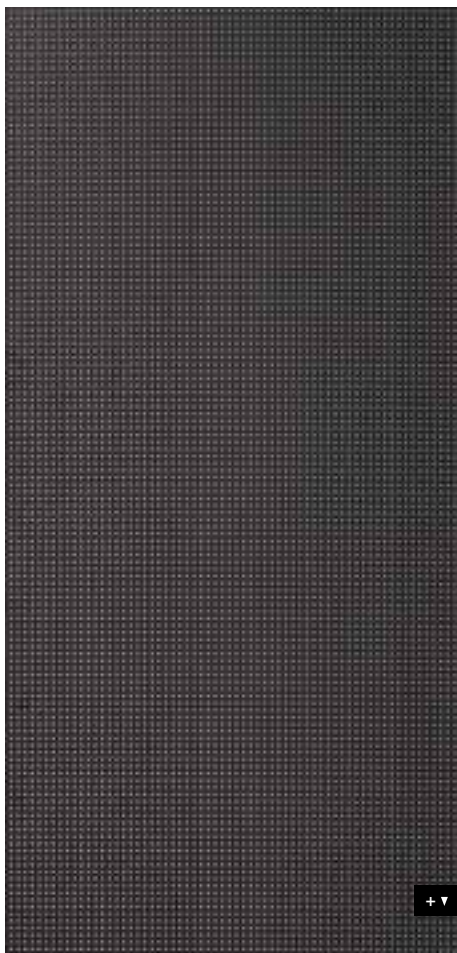
PR
056

PL 3D Q 5-15-15 Black touch 1/Silver
2600 x 1000 / NA 12384 / SA 12549



□
PL 3D Q 5-15-15
Mahogany/Silver

2600 x 1000



PUNCH LINE / 3D

PL 3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

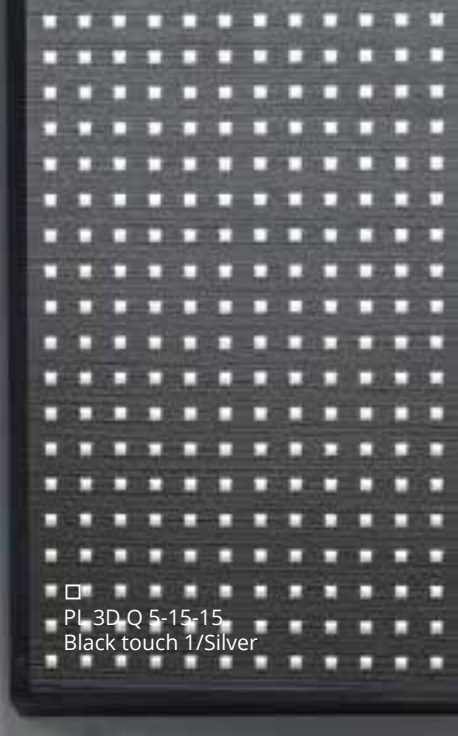
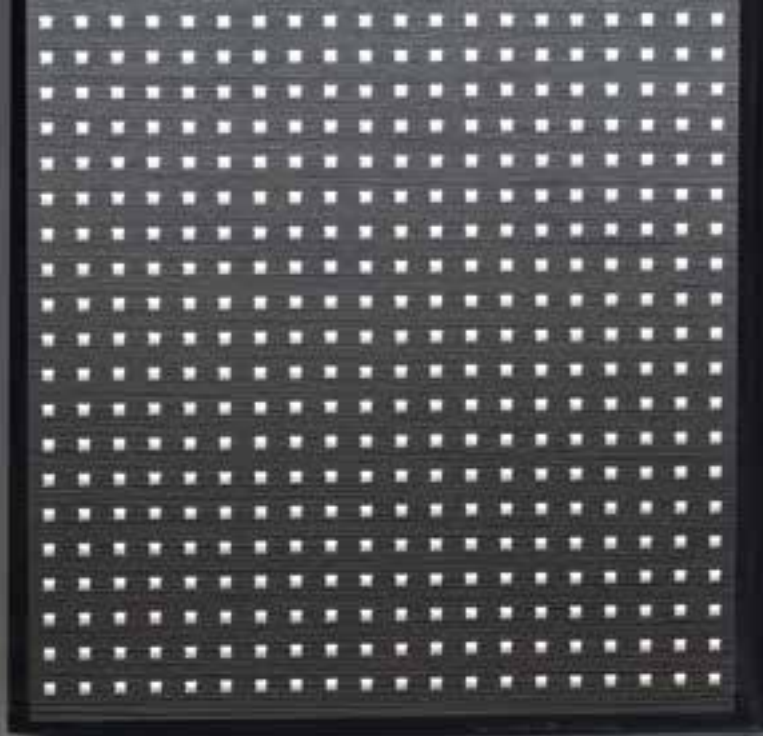
Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



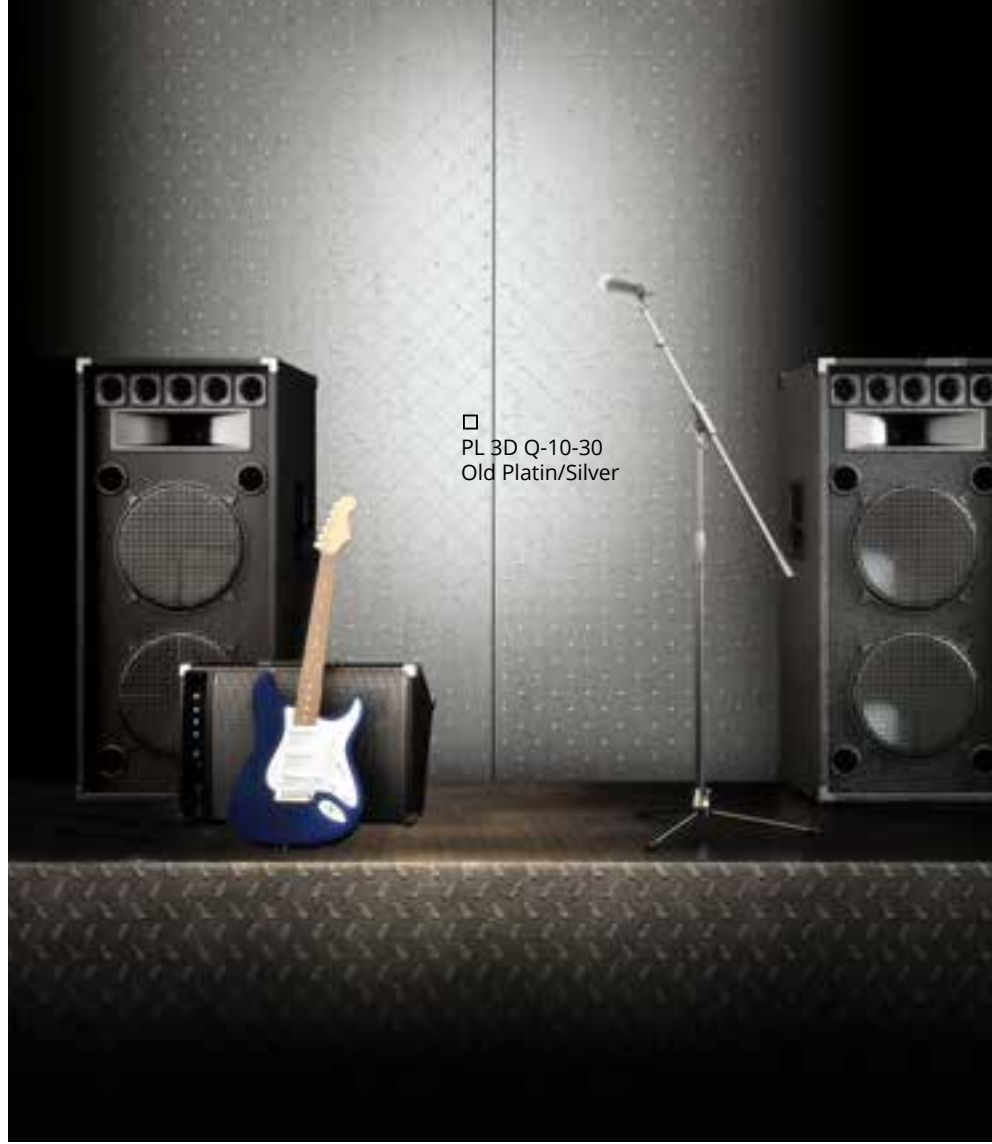
□
PI 3D Q 5-15-15
Black touch 1/Silver





PR
160

PL 3D Q-10-30 Old Platin/Silver
2600 x 1000 / NA 17833 / SA 17857



□
PL 3D Q-10-30
Old Platin/Silver

2600 x 1000



PUNCH LINE / 3D

PL 3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C





□
PL 3D H-10-30
Pearl White PF/Gold



PR
072

PL 3D H-10-30 Pearl White PF/Gold
2600 x 1000 / NA 17832 / SA 17856

PUNCH LINE / 3D

PL 3D H-10-30

2600 x 1000

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

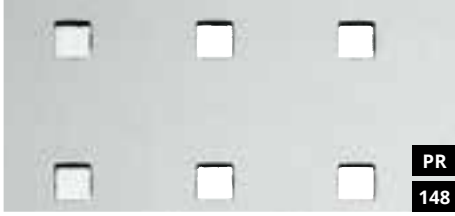
SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request



* Up to 40° C



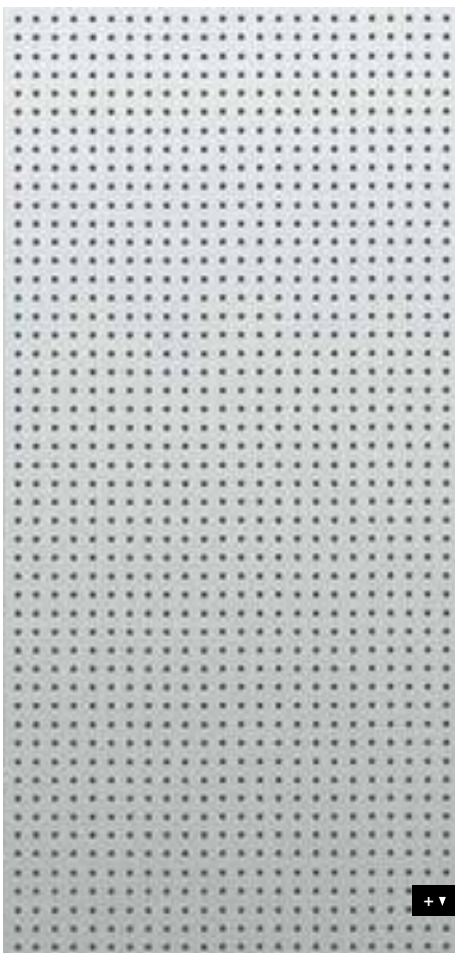
PL Q 10-40-40 Silver PF met
2600 x 1000 / NA 10968 / SA 10970

PR
148



Photo: Couldoor

2600 x 1000



PUNCH LINE

PL Q 10-40-40

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	up to 4 mm	
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

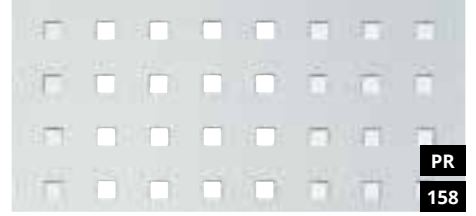
Special colors

On request





□
PL Q 5-15-15
Silver PF met



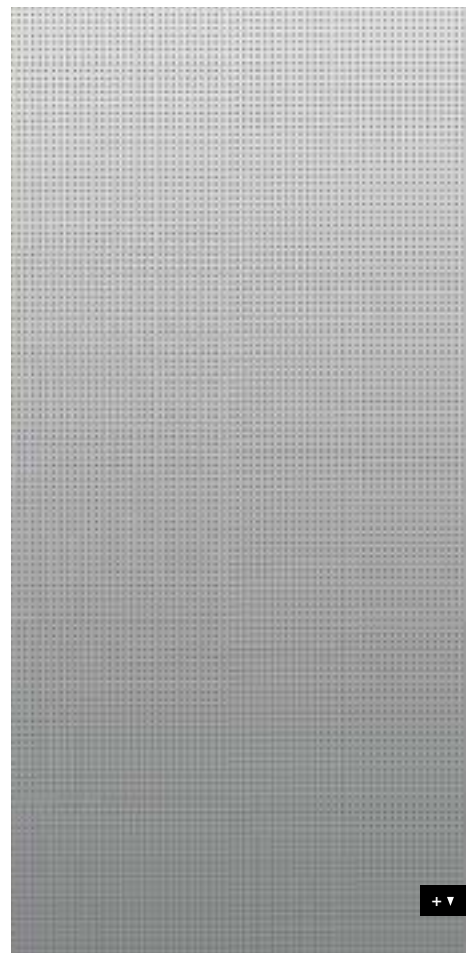
PR
158

PL Q 5-15-15 Silver PF met
2600 x 1000 / NA 10986 / SA 10988

PUNCH LINE

PL Q 5-15-15

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	up to 2 mm	
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PROFILES

SIBU
DESIGN

PROFILE GROUP 1

M 60 . Border/connecting profile

01 PR M 60 Silver PF gloss
2660 x 25 / NA 11016

02 PR M 60 Silver PF met
2660 x 25 / NA 11017

03 PR M 60 HGS PF
2660 x 25 / NA 11015



Product characteristics

	NA	
Base material	HIPS	
Surface material	PET / Print / Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver PF gloss	■■■■□
	Silver PF met	■■■■■
	HGS PF	■■■■□
Abrasion resistance	Silver PF gloss	■■■■□□□
	Silver PF met	■■■■■■■
	HGS PF	■■■■□□□
Rolled packable	—	

Processing

	NA
Sawing	✓

Assembly

To screw

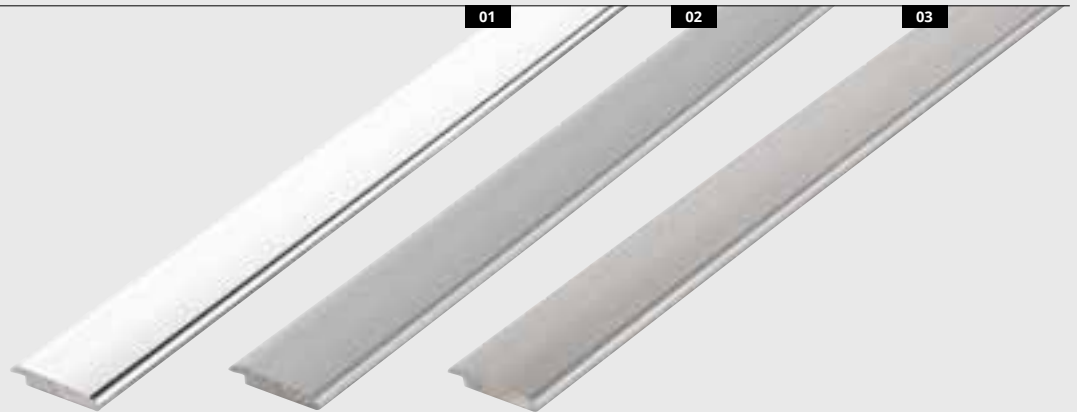
Special colors

On request

PROFILE GROUP 2

M 58 . Border profile

- 01 PR M 58 Silver PF gloss**
2705 x 22 / SA 11013
- 02 PR M 58 Silver PF met**
2705 x 22 / SA 11014
- 03 PR M 58 HGS**
2705 x 22 / SA 11009



Z 224 . Connecting profile

- 01 PR Z 224 Silver PF gloss**
2705 x 22 / SA 12809
- 02 PR Z 224 Silver PF met**
2705 x 22 / SA 12808
- 03 PR Z 224 HGS**
2705 x 22 / SA 12806



Product characteristics

	SA	
Base material	HIPS	
Surface material	PET / Print / PET-varnish	
Temperature stability	up to 60 °C	
Wet room suitability	Silver PF gloss	■■■□
	Silver PF met	■■■■
	HGS PF	■■■□
Abrasion resistance	Silver PF gloss	■■■□□□
	Silver PF met	■■■■■
	HGS	■■■■■
Rolled packable	✓	

Processing

	SA
Sawing, cutting	✓

Assembly

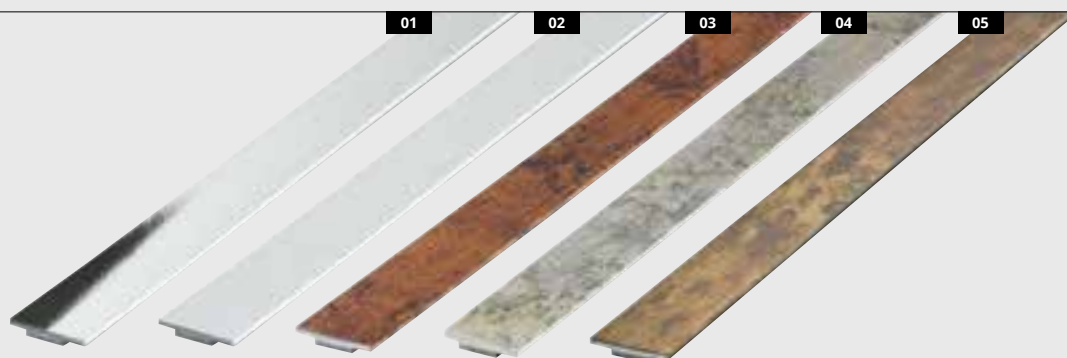
Self-adhesive

Special colors

On request

S 18 . Border/connecting profile for DECO-LINE and STRUCTURE-LINE products

- 01 PR S18 Silver gloss**
2705 x 18 / SA 17391
- 02 PR S18 Silver PF met**
2705 x 18 / SA 17306
- 03 PR S18 Vintage Copper**
2705 x 18 / SA 17304
- 04 PR S18 Vintage Silver**
2705 x 18 / SA 17305
- 05 PR S18 Antique Bronze**
2705 x 18 / SA 17344



Product characteristics

	SA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver PF gloss	■■■■□
	Silver PF met	■■■■■
	Vintage/Antique	■■■■□
Abrasion resistance	Silver PF gloss	■■■■□□□
	Silver PF met	■■■■■■■
	Vintage/Antique	■■■■■□
Rolled packable	✓	

Processing

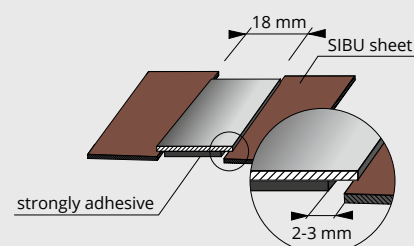
	SA
Sawing, cutting	✓

Assembly

Self-adhesive

Special colors

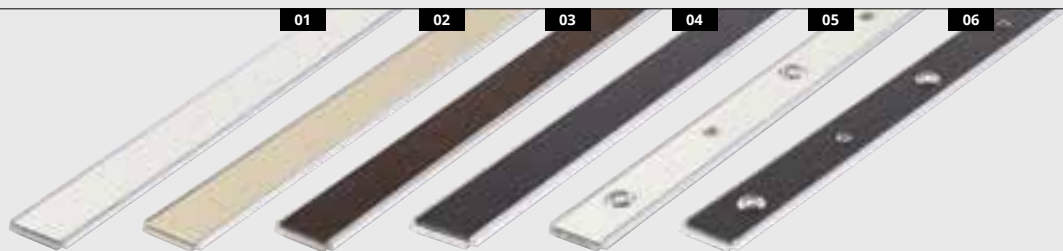
On request



PROFILE GROUP 3

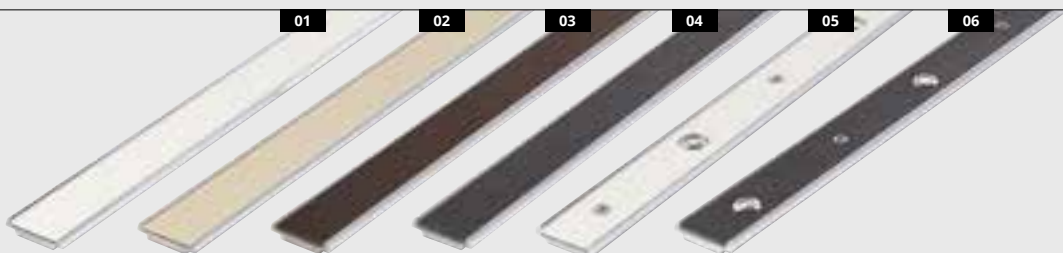
M 242 . Border profile

- 01 PR M 242 Bianco matt**
2705 x 24,2 / SA 15086
- 02 PR M 242 Creme matt**
2705 x 24,2 / SA 15089
- 03 PR M 242 Mocca matt**
2705 x 24,2 / SA 15087
- 04 PR M 242 Nero matt**
2705 x 24,2 / SA 15088
- 05 PR M 242 CR STELLA Bianco matt**
2705 x 24,2 / SA 15690
- 06 PR M 242 CR STELLA Nero matt**
2705 x 24,2 / SA 15691



Z 239 . Connecting profile

- 01 PR Z 239 Bianco matt**
2705 x 23,9 / SA 15090
- 02 PR Z 239 Creme matt**
2705 x 23,9 / SA 15093
- 03 PR Z 239 Mocca matt**
2705 x 23,9 / SA 15092
- 04 PR Z 239 Nero matt**
2705 x 23,9 / SA 15091
- 05 PR Z 239 CR STELLA Bianco matt**
2705 x 23,9 / SA 15805
- 06 PR Z 239 CR STELLA Nero matt**
2705 x 23,9 / SA 15804



Product characteristics

	SA
Base material	HIPS
Surface material	PU-leather / crystal PMMA
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	SA
Sawing	✓

Assembly

Self-adhesive

Special colors

On request

L 18 . Border/connecting profile for LEATHER-LINE products

- 01 PR L18 Silver gloss**
2705 x 18 / SA 17392
- 02 PR L18 Silver PF met**
2705 x 18 / SA 17388
- 03 PR L18 Vintage Copper**
2705 x 18 / SA 17390
- 04 PR L18 Vintage Silver**
2705 x 18 / SA 17389



Product characteristics

	SA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
	Vintage	■■■■□
Abrasion resistance	Silver PF gloss	■■■■■■■
	Silver PF met	■■■■■■■
	Vintage	■■■■■■□
Rolled packable	✓	

Processing

	SA
Sawing, cutting	✓

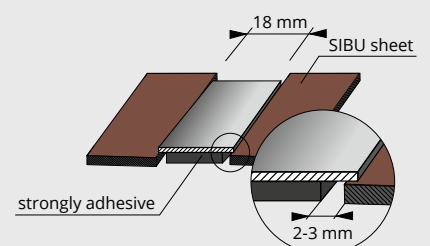
stark klebend

Assembly

Self-adhesive

Special colors

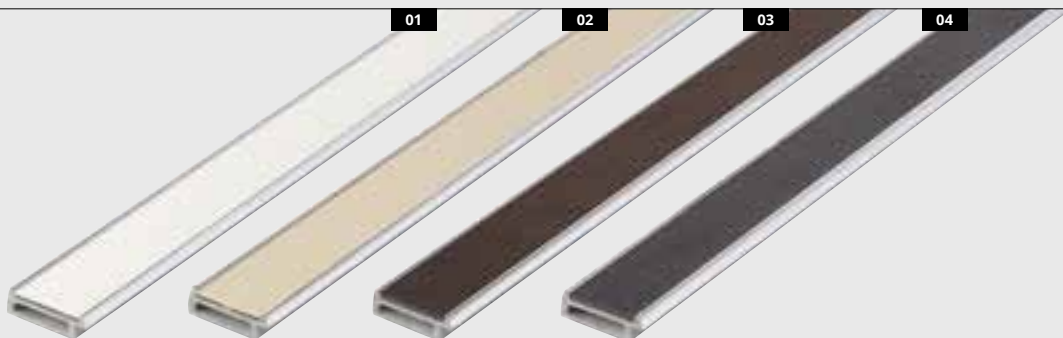
On request



PROFILE GROUP 4

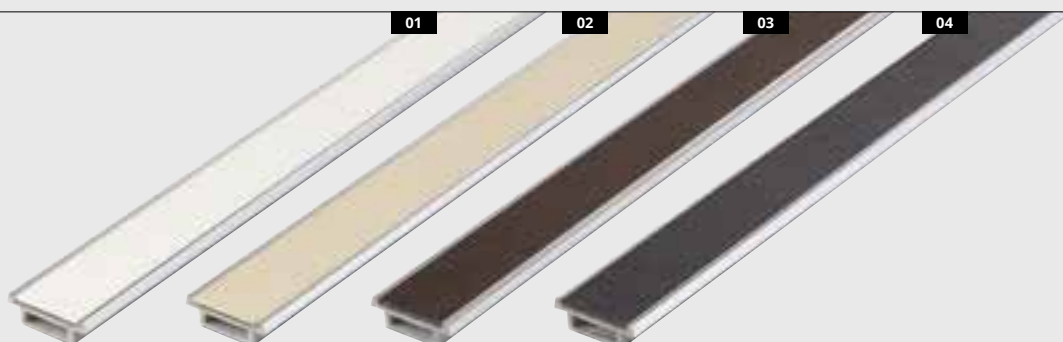
MR 46 . Border profile

- 01 PR MR 46 Bianco matt**
2705 x 24,4 / SA 15094
- 02 PR MR 46 Creme matt**
2705 x 24,4 / SA 15097
- 03 PR MR 46 Mocca matt**
2705 x 24,4 / SA 15096
- 04 PR MR 46 Nero matt**
2705 x 24,4 / SA 15095



ZR 46 . Connecting profile

- 01 PR ZR 46 Bianco matt**
2705 x 23,9 / SA 15098
- 02 PR ZR 46 Creme matt**
2705 x 23,9 / SA 15101
- 03 PR ZR 46 Mocca matt**
2705 x 23,9 / SA 15100
- 04 PR ZR 46 Nero matt**
2705 x 23,9 / SA 15099



Product characteristics

	SA
Base material	HIPS
Surface material	PU-leather
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	SA
Sawing	✓

Assembly

Self-adhesive

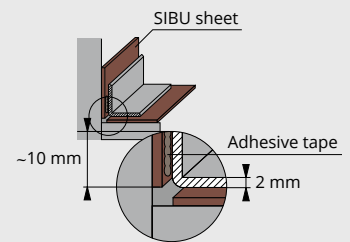
Special colors

On request

PROFILE GROUP 5

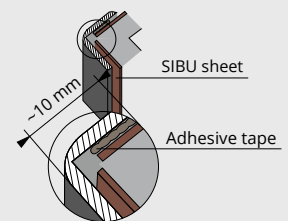
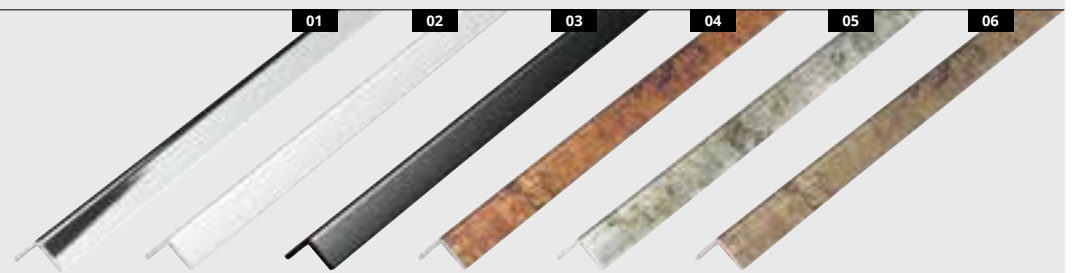
SWI 10 . Inner corner profile to be stuck on the design sheet

- 01 PR SWI 10 Silver PF gloss**
2705 x 10 / SA 17313
- 02 PR SWI 10 Silver PF met**
2705 x 10 / SA 17312
- 03 PR SWI 10 Black**
2705 x 10 / SA 18620
- 04 PR SWI 10 Vintage Copper**
2705 x 10 / SA 17315
- 05 PR SWI 10 Vintage Silver**
2705 x 10 / SA 17314
- 06 PR SWI 10 Antique Bronze**
2705 x 10 / SA 17340



SWA 10 . Outer corner profile to be stuck on the design sheet

- 01 PR SWA 10 Silver PF gloss**
2705 x 10 / SA 17317
- 02 PR SWA 10 Silver PF met**
2705 x 10 / SA 17316
- 03 PR SWA 10 Black**
2705 x 10 / SA 18619
- 04 PR SWA 10 Vintage Copper**
2705 x 10 / SA 17319
- 05 PR SWA 10 Vintage Silver**
2705 x 10 / SA 17318
- 06 PR SWA 10 Antique Bronze**
2705 x 10 / SA 17342



Product characteristics

	NA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver PF gloss	■■■■□
	Silver PF met	■■■■■
	Vintage Antique	■■■■□
Abrasion resistance	Silver PF gloss	■■■■□□□
	Silver PF met	■■■■■■■
	Vintage Antique	■■■■■□
Rolled packable	—	

Processing

	NA
Sawing	✓
Cutting	—

Assembly

Self-adhesive

Special colors

On request

PROFILE GROUP 5

M 50 . Flexible border/connecting profile

- 01** PR M 50 Silver PF gloss
2705 x 50 / NA 11539
- 02** PR M 50 Silver PF met
2705 x 50 / NA 11004
- 03** PR M 50 HGS
2705 x 50 / NA 11002



Product characteristics

	NA	
Base material	HIPS	
Surface material	PET / Print / PET-varnish	
Temperature stability	up to 60 °C	
Wet room suitability	Silver PF gloss	■■■■□
	Silver PF met	■■■■■
Abrasion resistance	HGS	■■■■□
	Silver PF gloss	■■■■□□
	Silver PF met	■■■■■■■
	HGS	■■■■■■■
Rolled packable	✓	

Processing

	NA
Sawing, cutting	✓

Assembly

Assembly glue

Special colors

On request

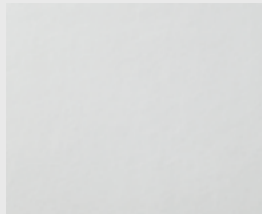




SOL SOFTLEATHER

SIBU
DESIGN

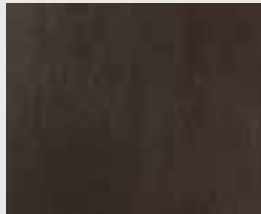
SOL SOFTLEATHER



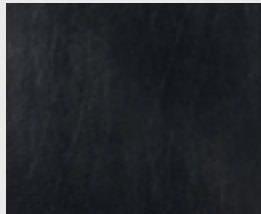
SOL Bianco
1350 mm / Art. 17217



SOL Creme
1350 mm / Art. 17218



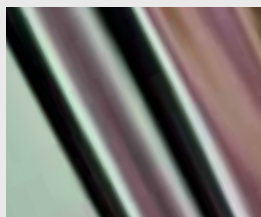
SOL Mocca
1350 mm / Art. 17219



SOL Nero
1350 mm / Art. 17216



SOL MIRAGE White
1250 mm / Art. 17210



SOL MIRAGE Mint/Viola
1250 mm / Art. 17211



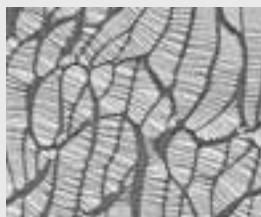
**SOL LACE
White/Vintage Brown**
1250 mm / Art. 17757



**SOL LACE
White/Black**
1250 mm / Art. 17754



**SOL LACE
Black/Platin**
1250 mm / Art. 17753



**SOL MONSOON
White/Platin**
1250 mm / Art. 17756



**SOL MONSOON
White/Vintage Brown**
1250mm / Art. 17755



SOL Vintage Silver
1250 mm / Art. 17204



SOL Vintage Copper
1250 mm / Art. 17203



SOL LUXURY Green
1250 mm / Art. 17744



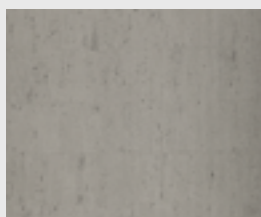
SOL LUXURY Gold
1250mm / Art. 17745



SOL LUXURY Bronze
1250 mm / Art. 17746



SOL ANTIGUA Gold
1250 mm / Art. 17747



SOL Old Platin
1250 mm / Art. 17748



SOL OXY Steel
1250 mm / Art. 17749



SOL OXY Terra
1250 mm / Art. 17750



SOL SOFTLEATHER

SOL Vintage Silver . SOL Vintage Copper . SOL LUXURY Green
 SOL LUXURY Gold . SOL LUXURY Bronze . SOL ANTIGUA Gold
 SOL Old Platin . SOL OXY Steel . SOL OXY Terra

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
 Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

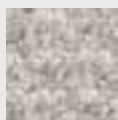
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



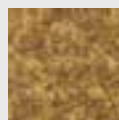
EN1021-1+2

Article	ISO 105-B02:2013 Light-fastness		EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
	Grey scale	Blue scale		
SOL Vintage Silver	5	7	✓	> 50.000
SOL Vintage Copper	5	7	✓	> 50.000
SOL LUXURY Green	4	6	✓	> 50.000
SOL LUXURY Gold	4	6	✓	> 44.000
SOL LUXURY Bronze	4	6	✓	> 50.000
SOL ANTIGUA Gold	4-5	6-7	✓	> 44.000
SOL Old Platin	4	6	✓	> 50.000
SOL OXY Steel	4-5	6-7	✓	> 50.000
SOL OXY Terra	4-5	6-7	✓	> 50.000

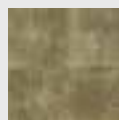
Contents according to the legal statutes.



SOL Vintage Silver



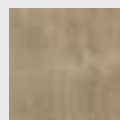
SOL Vintage Copper



SOL LUXURY Green



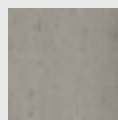
SOL LUXURY Gold



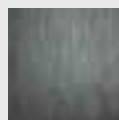
SOL LUXURY Bronze



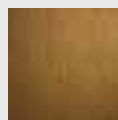
SOL ANTIGUA Gold



SOL Old Platin



SOL OXY Steel



SOL OXY Terra

SOL SOFTLEATHER

SOL MIRAGE White
SOL MIRAGE Mint/Viola

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 100% polyester | Weight: 550g/m² | Thickness: 1,25 mm
Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

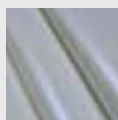
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



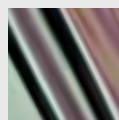
EN1021-1+2

Article	ISO 105-B02:2013 Light-fastness		EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
	Grey scale	Blue scale		
SOL MIRAGE White	5	7	✓	22.000
SOL MIRAGE Mint/Viola	5	7	✓	22.000

Contents according to the legal statutes.



SOL MIRAGE
White



SOL MIRAGE
Mint/Viola

SOL SOFTLEATHER

SOL LACE White/Vintage Brown . SOL LACE White/Black
 SOL LACE Black/Platin . SOL MONSOON White/Platin
 SOL MONSOON White/Vintage Brown

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 82% Polyester and 18% Cotton | Weight: 380g/m² | Thickness: 0,75 mm
 Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable, super soft and with micro-perforations.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

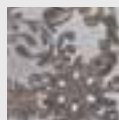
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EN1021-1+2

Article	ISO 105-B02:2013 Light-fastness		EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
	Grey scale	Blue scale		
SOL LACE White/Vintage Brown	5	7	✓	1.000
SOL LACE White/Black	5	7	✓	1.000
SOL LACE Black/Platin	2	< 5	✓	4.000
SOL MONSOON White/Platin	4	6	✓	1.000
SOL MONSOON White/Vintage Brown	4-5	6-7	✓	1.000

Contents according to the legal statutes.



SOL LACE
White/Vintage
Brown



SOL LACE
White/Black



SOL LACE
Black/Platin



SOL MONSOON
White/Platin



SOL MONSOON
White/Vintage
Brown

SOL SOFTLEATHER

SOL Bianco . SOL Nero
 SOL Creme . SOL Mocca

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
 Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

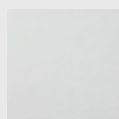
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



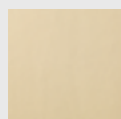
EN1021-1+2

Article	ISO 105-B02:2013 Light-fastness		EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
	Grey scale	Blue scale		
SOL Bianco	5	7	✓	> 50.000
SOL Nero	5	7	✓	> 50.000
SOL Creme	5	7	✓	> 50.000
SOL Mocca	5	7	✓	> 50.000

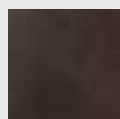
Contents according to the legal statutes.



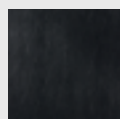
SOL
Bianco



SOL
Creme



SOL
Mocca



SOL
Nero



PROCESSING INSTRUCTIONS
PROCESSING INSTRUCTIONS **SIBU**GLAS

SIBU
DESIGN

Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For the cutting on site a standard wallpaper knife is effectual (except SIBUGLAS). For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self-adhesive design sheets (SA) can be stuck on absorbent as well as non-absorbent grounds. Our base material polystyrene is a thermoplastic material, therefore a slight expansion of the design sheet is to be considered (see processing instructions).

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly. We recommend rolling maximum 3 pieces from product group LEATHER-LINE per carton (480 x 480 mm) and for all other decors maximum 6 pieces per carton (480 x 480 mm). CR CRISTAL, LL ROMBO, LL QUADRO, LL LOUNGE: Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm). After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Special coloration (PET-varnish)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All products marked with **PR** are easily printable. We offer original samples for tests. Info sheets on demand.

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity. Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

■■■■ Wet room suitability

■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (standard UL 94). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Certificate of the following norm is given: EN 13501-1. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■ Excellent abrasion resistance

■■■■■□ Very good abrasion resistance

■■■■□□ Good abrasion resistance

■■■□□□ Normal abrasion resistance

■■□□□□ Low abrasion resistance

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, CR CRISTAL ROMBO, LL LOUNGE and PUNCH-LINE.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes 2600 x 1000 x 1.5 and 2000 x 1000 x 1.5:

- DM Silver Magnetic 2600 x 1000 x 1,5 (art. no. 15903)
- DM Silver Magnetic 2000 x 1000 x 1,5 (art. no. 15904)

Temperature stability: up to 50°C

Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

Processing (except SIBUGLAS)

Please note that SIBU design sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU design sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top:

Single-edged cutter - left turn

Decor side below:

Double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:
wire temperature: approx. 200°C, heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU Deco-Line sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

For material up to 1 mm thickness:

HW 280 x 3,2 / 2,2 x 30 Z60 / 12,46-18,08 WZ

For more than 1 mm thickness:

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 WZ

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 FZ/TZ

Rotation speed 6000 rpm – progressive feed up to 25 m/min

For LEATHER-LINE:

HW 255 x 2,8 / 2,0 x 30 Z80 / 10,01 FZ WZ

Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

LASER CUTTING

All SIBU design sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser. Please refer to the technical data in our Overview brochure, if that processing step is permitted for that product.

THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are usually suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: approximate temperature: 160 - 210 °C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

PVA-PRESSING

PVA-BONDING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE and ACRYLIC-LINE series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80). Standard HPL sheets are suited as a balancing material. During pressing onto an untreated particle-board with a thickness of 16 mm the best results were achieved with a 1 mm polystyrene sheet for balancing.

PVA-PRESSING

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using Deco-Line sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process. Standard HPL sheets are suited as a balancing material. During pressing onto an untreated particle-board with a thickness of 16 mm the best results were achieved with a 1 mm polystyrene sheet for balancing.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

Accessories

PROFILES

For a perfect edging of SIBU design sheets or to cover necessary expansion gaps of the products, we offer technically and optically adjusted profiles. These profiles are divided into 5 groups, please consider our recommendations for your selected design sheets.

ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface. At the same time the polishing creates protection of the surface. Acryl set includes:

- Polishing paste
- Sponge
- Polishing cloth

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below - 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.

Cleaning / Disposal

CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

Imitation fur surfaces: In case of light dirt clean LL Savanna, LL Marabu, LL Reggae, LL Eleganza with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

Processing information

GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard. In case of non-absorbent grounds surface tension should be at least 38 dyn (industrial info!). For application on convex or concave grounds all sheet edges must be fixed mechanically, except MultiStyle.

BONDING

Ideal processing temperature ranges from + 10°C up to + 30°C. The design sheets should be acclimatized, i.e. they should be brought to room temperature prior to processing (avoidance of condensation on the gluing surface).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.

Processing: Apply exclusively on the entire cleaned ground by means of fine spatula (spatula tooting is given for every product). At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes. The higher the surroundings temperature is the shorter is the airing time. **Finger test:** After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

GROUNDINGS – BONDING – EXPANSION GAPS

Strongly adhesive SIBUGLAS SA structured sheets are suitable for use on both absorbent and non-absorbent surfaces such as plasterboard, raw particle board and smooth masonry, **whereby non-absorbent surfaces are recommended.** The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned with alcohol (ethanol, isopropyl alcohol).

In the case of convex and concave grounds, mechanical anchorage is required along the edges. The ideal processing temperature range is between + 10° C and + 30° C. Prior to processing, the SIBUGLAS sheets must be brought up to room temperature (in order to avoid the formation of condensation on the adhesive surface).

As a rule, an approx. 2-3 mm expansion gap must be left on the sheet edges. In the case of higher ambient temperatures and sizeable temperature fluctuations, the expansion gap should be larger, or smaller sheet dimensions be selected.

It is imperative that air bubbles be avoided and therefore a medium-hard, rubber hand roller with a width of around 170 mm should be employed. In the case of the strongly adhesive SIBUGLAS (SA) sheets, the film protecting the adhesive should be removed gradually without touching the glue. The sheet should then be pressed down as firmly as possible onto the ground surface. At room temperature, final bonding strength is first reached after 24 hours.

BONDING & POINTING WITH SIBU SILICON 1.4 A

This type of processing is most suitable on ground surfaces such as plasterboard, absorbent and non-absorbent wood sheets smooth masonry and tiles.

Silicone bead: height approx. 3-4 mm, 10 mm gap to the edge of the sheet and a distance of approx. 60 mm distance from bead to bead.

Cleaning: remove any dirt from the silicone as quickly as possible!

PVA BONDING

(please see page 172)

MAGNETIC

With SIBUGLAS MAGNETIC professional decoration changes become child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

USE OF SIBU PROFILES

The profiles have to be brought up to room temperature prior to processing. Cutting to length must always begin on the top surface and the profiles be sawn for bevelling and precisely angled edge quality.

The profiles must be positioned in such a way that the sheet material to be covered can expand behind the profile nose (1-3 mm). Precise positioning of the profiles on the ground surface is essential, as once stuck down the profiles cannot be newly bonded.

SIBU SILICON 1.4 can be used as an adhesive when standard, metal T- or end profiles are employed. In this case corrections during installation are still possible, subject to the precondition that the SIBUGLAS sheet is also bonded with SIBU SILICON 1.4 A.

SURFACE SEALING

only in the case of non-AR+ SIBUGLAS sheet versions

We recommend that SIBUGLAS sheet surfaces be polished immediately after mounting. As is the case with automotive paint, this offers good scratch protection. Moreover, with our acrylic POLISHING KIT superficial traces of wear and scratches in the SIBUGLAS surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

GOLDEN RULES

for all types of cutting

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should always be avoided, as this can lead to material tensions.

SAWING

SIBUGLAS sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through.

Information: jigsaws:

Prior to cutting with a jigsaw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2,000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) are to be avoided. Cutting with the jigsaw should always take place from the reverse side.

Saw blade: Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm, or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

Information: hand-held circular saws:

Prior to cutting with the hand-held circular saw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. The saw blade overlap should amount to between 10 and 20 mm. Rapid advance and maximum rpm should be used. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. Cutting with the hand-held circular saw should always take place from the reverse side.

Saw blade: Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter.

Information: panel and circular table saws:

Use rapid advance at approx. 4,000 rpm and a saw blade diameter of around 300 mm. The saw blade overlap should amount to between 10 and 20 mm. Do not use circular saw blades with cross-set teeth.

Ideal circular saw blade: Tooth form: flat, trapezoidal teeth, diameter: 300 mm, total teeth: 72, tooth distribution: approx. 13 mm. During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet fracture. The drillings should have a diameter of approx. 10 mm.

FLAMMABILITY

SIBUGLAS products are subject to standard flammability pursuant to DIN 4102 B2.

DRILLING

Small drillings are carried out with an acrylic glass spiral drill, while a core drill with, e.g. 4-6 carbide tips is employed for larger drillings and recesses. If the SIBUGLAS is anchored firmly, a well-honed wood drill can also be used.

Cutting and processing data for acrylic glass spiral drills:

Free angle: 3° to 8°, rake angle 0° to 4°, point angle 60° to 90°, twist angle 12° to 16°, cutting speed 10 to 60 m/min, advance 0.1 to 0.3 mm/rev. Always slightly chamfer and countersink the drillings.

Information for standard metal spiral drills:

Prior to use, these must be suitably sharpened for the material. Rake angle 0° to 4°, point angle 110° to 130°. Wherever possible, laser drilling is preferable.

EDGE PROCESSING

Cut, sawn or milled edges should be smoothed and deburred using a scraper or a machine file (an acrylic file is better).

Edge profiling: The edges can be easily brought into the desired shape using a profile cutter with a ball bearing (please see page 169).

Edge polishing: Smooth SIBUGLAS cut edges can be simply polished manually using polishing paste.

LASER CUTTING

SIBUGLAS sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the SIBUGLAS sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

Standard SIBUGLAS products (non-AR+) are suitable for printing, pre-testing is advisable for SIBUGLAS AR+.

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzene are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SIBUGLAS AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS designsheet may not be cleaned with alcohol or a solvent.

DISPOSAL

Current LGA certificates exist for SIBUGLAS. We are pleased to make these available.

Private area: SIBUGLAS can be disposed of with the normal household refuse.

Commercial area: SIBUGLAS should be conducted to thermal disposal.

STORAGE INFORMATION

Always store SIBUGLAS products dry and flat, and protect them against the effects of humidity. Wrap the sheets in plastic

together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air. Outdoor storage is not possible and the following should be noted. Sheets delivered in rolls should be unpacked immediately and laid down flat with the topside pointing upwards. Flatness is improved by weighing down. In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down. In storage, SIBUGLAS must be protected against sunlight and not come into contact with any liquids or damp. The material should also be safeguarded against dirt, dust and mechanical damage.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

TRANSPORT INFORMATION

When transporting SIBUGLAS care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage. Stable, flat pallets that are larger than the sheets are to be employed with a card underlay. The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame. The edges and the sides must also be safeguarded (edge protection, PE film, ...) and temperatures below minus 35° C or above 50° C should not be exceeded. Basically, thin SIBUGLAS sheets with thicknesses of 1.5 to 2.4 mm can be transported in rolls.

MATERIAL REQUIREMENTS

SIBU structured sheet:

SIBUGLAS SA dimensions: 2600 x 1000 mm, strongly adhesive

Wood base sheet:

Wood base sheet coated on both sides, dimensions: 2600 x 1000 mm

Counter-pressure:

Not required

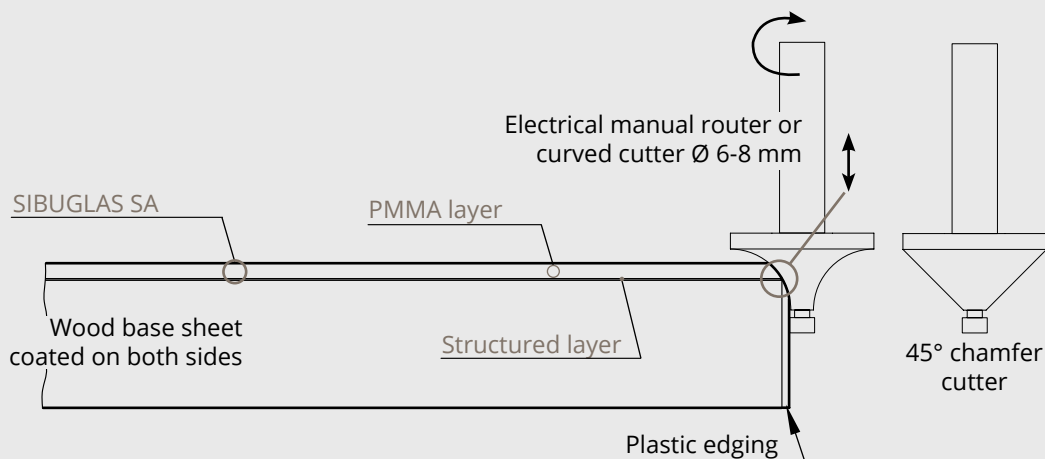
Edge material:

All standard furniture edging

PROCESSING STEPS

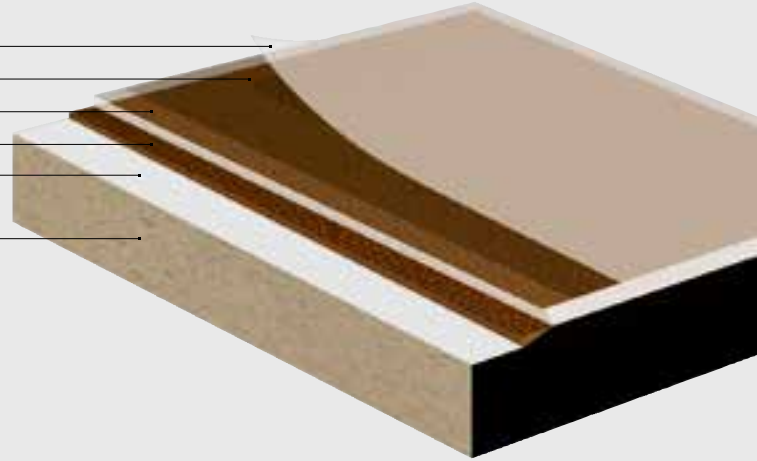
1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the SIBUGLAS sheet.
3. Bond the SIBUGLAS sheet onto the wood base sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

Facet milling is the prerequisite for an edged end product!



SIBUGLAS structured sheet

- PE-protective film
- Scratch-resistant surface, only in the **AR+** version
- Transparent PMMA layer, UV-resistant
- PU leather / structured layer, special synthetic fibres
- SA, strongly adhesive reverse side

Coated wood base sheet**STRUCTURED SHEET
PRODUCT STRUCTURE**

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibUGlas**Total thickness: 1.93 – 2.53 mm**

Transparent PMMA layer: 1.1 mm

Structured layer: 0.7 - 1.3 mm

(incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13mm

Structure: SibUGlas, single colour**Total thickness: 2.83 – 3.43 mm**

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 - 1.3 mm

(incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

Structure: SibUGlas AR+**Total thickness: 2.83 – 3.43 mm**Transparent PMMA layer: 2.0mm with
excellent abrasion resistance

Structured layer: 0.7 – 1.3 mm

(incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

The 1.1 or 2.0 mm transparent layer lends SibUGlas a genuine glass appearance with outstanding product characteristics.

VARIOUS APPLICATION EXAMPLES:

- Table tops
- Bar and furniture fronts
- Shelf floors
- Side walls
- Room doors
- Sales podiums
- Sliding doors

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2,800 rpm (preferably 4,000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibUGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibUGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 168)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

SIBUGLAS PVA

Glued and pressed on absorbent wood base sheets

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SibUGlas is used for a diversity of applications. SibUGlas is a multi-layer sheet consisting of PMMA, PU leather and a special synthetic fibre, which can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

SIBUGLAS / SIBUGLAS AR+ WITH SCRATCH-RESISTANCE SURFACE INCL. SIBUGLAS BALANCING SHEET

A major processing advantage of our SibUGlas sheets is provided by a **special synthetic fibre on the reverse side** (on the structured sheet+ balancing sheet). The saturated, synthetic fibres compensate for any small surface irregularities or fine, overseen particles of dirt. Both SibUGlas reverse sides are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood base sheet and this composite is subsequently placed in a sheet press.

As a result, perfect, high-gloss surfaces can be simply created.

SIBUGLAS PVA

DESCRIPTION – STRUCTURE

SIBUGLAS structured sheet

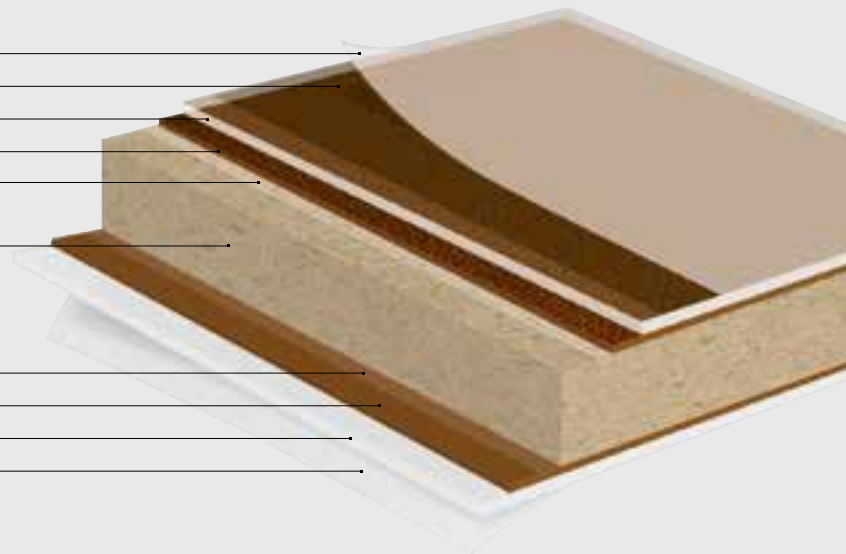
- PE protective film
- Scratch-resistant surface, only in the **AR+** version
- Transparent PMMA layer, UV-resistant
- PU leather / structured layer, special synthetic fibres
- PVA white glue

Wood base sheet

minimum thickness of 16 mm!
Use thicker wood base sheets for larger formats!

SIBUGLAS balancing sheet

- PVA white glue
- PU leather / one-colour, special synthetic fibres
- PMMA sheet
- PE protective film



SibUGlas structured sheets that have been glued and pressed in this manner can be easily processed with the majority of wood-working machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

SIBUGLAS PVA

STRUCTURED SHEETS PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas

Total thickness: 1.8 – 2.4 mm

Transparent PMMA layer: 1.1 mm

Structured layer: 0.7 – 1.3 mm
(incl. special synthetic fibres)

Structure: SibuGlas, single colour

Total thickness: 2.7 – 3.3 mm

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 – 1.3 mm
(incl. special synthetic fibres)

Structure: SibuGlas AR+

Total thickness: 2.7 – 3.3 mm

Transparent PMMA layer: 2.0 mm
with excellent abrasion resistance

Structured layer: 0.7 – 1.3 mm
(incl. special synthetic fibres)

The 1.1 or 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

SIBUGLAS PVA

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood base sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

Total thickness: 1.8 mm or 2.7 mm

SIBUGLAS PVA

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood base sheets!

The acclimatised SibuGlas structured and balancing sheets, as well as the wood base sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The cut wood base sheet must be roughly 10mm larger than the SibuGlas sheets. **Both SibuGlas sheets should first be generously coated with PVA glue using a roller.** Owing to the highly absorbent SibuGlas reverse side, the consumption of PVA white glue is considerable and amounts to approx. 200 – 300 g/m².

Shortly before bonding, the synthetic fibres should have a wet, sticky shine. Subsequently, both SibuGlas sheets are positioned as quickly as possible on the middle of the wood base sheet.

! Warning! Glue should not be applied directly to the wood base sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 15 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/m² or 2 kg/m²

! As soon as the sheets are removed from the press, they must be stored under stacking pressure for at least 12 hours in a FLAT position. A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

! Always clean the press thoroughly prior to processing SibuGlas sheets!

The cleanliness of the sheet press will be mirrored by the structured surface!

Wood base sheets with minimum warping (exception): If from the outset the wood base sheets are not exactly flat, the backing sheet should always be glued onto the hollow side (inner radius) and the structured sheet onto the side with the outward warp (outer radius). This facilitates further processing and installation.

Cutting to length/edge trimming and other processing steps:

At the earliest, complete this work 24 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2800 rpm (preferably 4000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! ! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibUGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibUGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 168)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

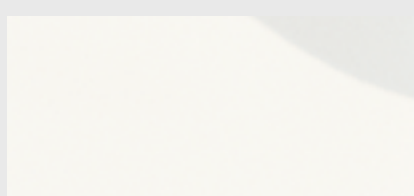
SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

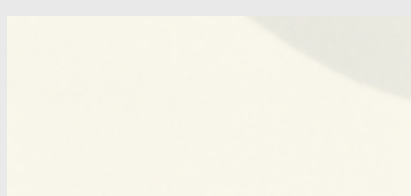
Overview

BALANCING SHEET

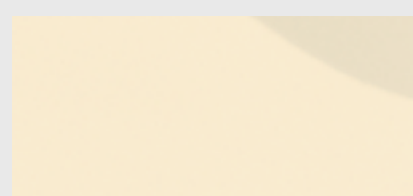
6 DESIGN SHEETS USED AS BALANCING SHEETS



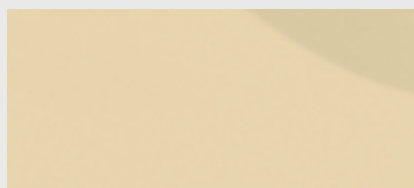
SG Ice White
2600 x 1000 x 2,7 mm / **NA 17937**



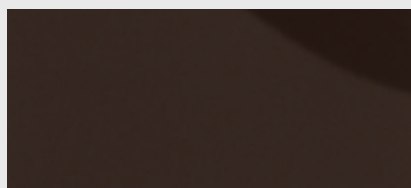
SG Bianco
2600 x 1000 x 2,7 mm / **NA 17934**



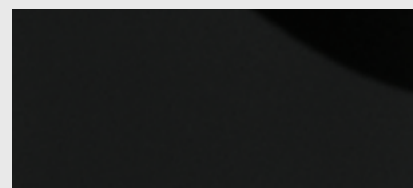
SG Magnolia
2600 x 1000 x 2,7 mm / **NA 17936**



SG Malaga
2600 x 1000 x 2,7 mm / **NA 17987**



SG Mocca
2600 x 1000 x 2,7 mm / **NA 17986**



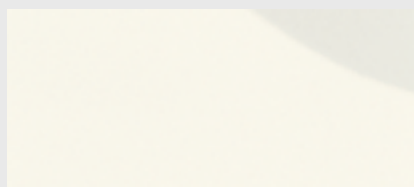
SG Nero
2600 x 1000 x 2,7 mm / **NA 17935**

The six single-colour sheets shown serve as balancing sheets for the following listed articles:

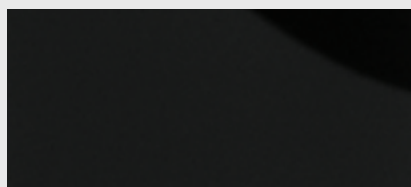
SG Ice White	NA 17937	SG FLEUR Black/Gold AR+	NA 17821	SG YUKON AR+	NA 17011
SG Bianco	NA 17934	SG LUXURY Gold AR+	NA 17819	SG LEGUAN Silver AR+	NA 16975
SG Magnolia	NA 17936	SG LUXURY Bronze AR+	NA 17820	SG LEGUAN Copper AR+	NA 16976
SG Malaga	NA 17987	SG LACE White/Vintage Brown AR+	NA 17818	SG LEGUAN Blue AR+	NA 16978
SG Mocca	NA 17986	SG LACE Black/Platin AR+	NA 17817		
SG Nero	NA 17935	SG ANTIGUA Gold AR+	NA 17822		

SG Ice White AR+	NA 17915	SG Vintage Silver AR+	NA 17197		
SG Bianco AR+	NA 17912	SG Vintage Copper AR+	NA 17198		
SG Magnolia AR+	NA 17914	SG PEARL RAY Gold AR+	NA 17012		
SG Malaga AR+	NA 17963	SG COCKTAIL Opal AR+	NA 16997		
SG Mocca AR+	NA 17962	SG COCKTAIL Sapphire AR+	NA 16998		
SG Nero AR+	NA 17913	SG COCKTAIL Amber AR+	NA 16999		

SPECIAL BALANCING SHEETS



SG Balance Sheet Bianco
2600 x 1000 x 1,8 mm / **NA 18103**



SG Balance Sheet Nero
2600 x 1000 x 1,8 mm / **NA 18104**

The two thinner balancing sheets are used **exclusively** for the following listed articles:

SG FLEUR Black/Gold	NA 17946	SG Vintage Silver	NA 17158	SG YUKON	NA 17005
SG LUXURY Gold	NA 17944	SG Vintage Copper	NA 17159	SG LEGUAN Silver	NA 16967
SG LUXURY Bronze	NA 17945	SG PEARL RAY Gold	NA 17006	SG LEGUAN Copper	NA 16969
SG LACE White/Vintage Brown	NA 17943	SG COCKTAIL Opal	NA 16987	SG LEGUAN Blue	NA 16971
SG LACE Black/Platin	NA 17942	SG COCKTAIL Sapphire	NA 16988		
SG ANTIGUA Gold	NA 17947	SG COCKTAIL Amber	NA 16989		

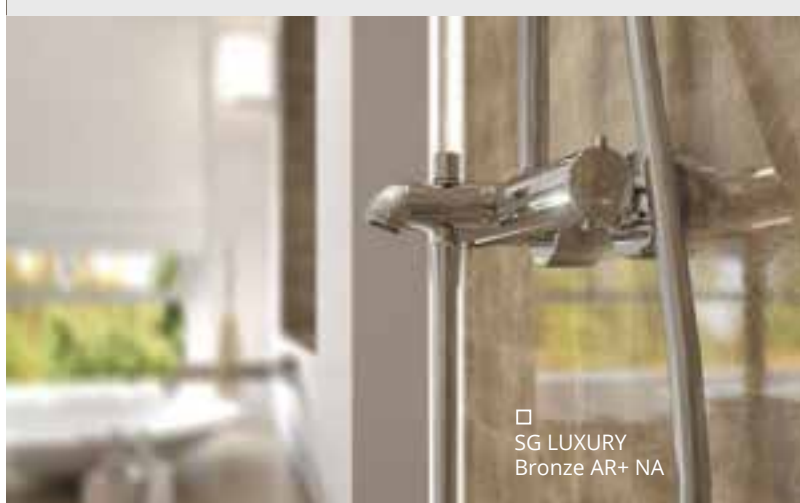
SIBUGLAS AR+ NA

In the bath- and wet room area

SibuGlas is ideal for the design and renovation of bathrooms!



□ SG LUXURY
Bronze AR+ NA



□ SG LUXURY
Bronze AR+ NA

MATERIAL REQUIREMENTS

Structured sheets:	SibuGlas AR+ NA	} is a neutral, cross-linked silicone that is required for processing. 1 cartridge is sufficient for approx. 1.5 to 2.0 m ² .
Adhesive:	SIBU SILICON 1.4 A	
Joints/sealing:	SIBU SILICON 1.4 A	

Only acetic acid free, neutrally cross-linked silicone may be used.

TOOL REQUIREMENTS

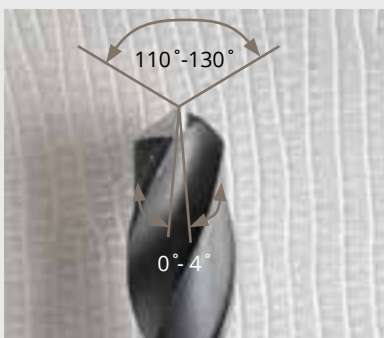
Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A.

PREPARATIONS

1. Disassemble the sanitation systems such as taps, shower rails, etc.
2. Thoroughly clean and degrease - see page 19. Prior to beginning renovation work, the ground (e.g. wall tiles) must be cleaned and any possible mould or bacteria removed. In general, it is also necessary to renew the existing, flexible grouting between the shower basin and/or bath and the tiled wall.

PROCESSING STEPS

1. Measure the required sheet dimensions on the spot and take the exact measurement of the openings for armatures or any other apertures that may exist. Take into account a 3 mm silicone joint on the edge of the sheets and all openings.
2. Transfer the measurements to the SibUGlas structured sheets.
3. Anchor the SibUGlas with the aluminium lath and the screw clamps onto the work table for straight cutting and then use a saw with a fine blade. Where necessary, use a keyhole saw for the armatures and drill prior to bonding (please see mechanical further processing). Subsequently deburr the cut edges.
4. Draw the sheet formats on the ground using the marker. This will serve for the positioning of the adhesive application. Our silicone adhesive evens out any slight irregularities in the ground surface.
5. Bonding: Leave a gap of approx. 10 mm between the silicone bead and the edge of the sheet. Maintain a distance of approx. 60 mm between the beads. Bead height of approx. 3-4 mm. As the silicone will not adhere to damp surfaces, the ground must be absolutely dry.
6. Bring the sheet into position and press gently using a cloth. If necessary correct the position and finally press down firmly using a rubber roller.
7. Apply masking tape to the ground in the area of the silicone joints and to the structured sheet.
8. Prior to filling the joints and sealing the openings, read the instructions on the silicone cartridge.
9. Immediately remove the masking tape and any surplus silicone.



Metal twist drill – sharpened bit



Countersink bit



Hard metal core drill

MECHANICAL PROCESSING OF SIBUGLAS IN A NON-BONDED CONDITION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should constantly be avoided, as this can lead to material tensions.

CUTTING WITH A JIGSAW

Information: jigsaws. Anchor the SibUGlas sheet to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) should be avoided. **Saw blade:** Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

CUTTING WITH A HAND-HELD CIRCULAR SAW

Information: hand-held circular saws. Anchor the SibUGlas sheet to the work table by means of an aluminium lath and screw clamps. Cut with the hand-held circular saw using rapid advance and maximum rpm. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. **Saw blade:** Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter. When processing SibUGlas sheets mechanically avoid heat by means of well-sharpened tools and rapid advance.

DRILLING

All apertures for armatures, shower rails, etc. and drillings must be completed prior to bonding onto the wall. The apertures and drill holes should be large enough to ensure the avoidance of contact between the SibUGlas sheets and the objects to be subsequently installed. Spaces of approx. 2-3 mm should be left all round. All drillings should be slightly countersunk and sharp cut edges broken. Rawl plugs should not be opened in the SibUGlas sheet and instead always be firmly anchored in the ground surface. Sharp tools must also be avoided.

The SibUGlas sheet should be positioned on a clean and stable wood underlay and then fixed using screw clamps and additional clean protection in the drilling area.

All the apertures in the sheet and the drillings in the wet area should be carefully sealed against moisture using SIBU SILICON 1.4 A.

Wherever possible laser working is preferable. For the drill characteristics, please see page 177.

MILLING

Basically, all types of milling machines can be used, from simple hand-held devices to numerically controlled automats. In the case of millings with smaller diameters, a one- or two-edged finger milling cutter with good chip removal should always be utilised.

The choice of cutter is always oriented towards the respective task in hand, but whatever the case the following prerequisites must be fulfilled: free angle: 2° to 10°, rake angle 0° to 5°, cutting speed 200 to 4500 m/min, advance 0.5 mm/rev.

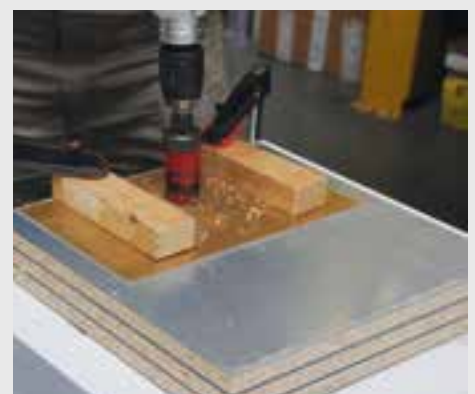
During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet breakage. The drillings should have a diameter of approx. 10 mm. Wherever possible, laser working is preferable.

GROUND SURFACE

Existing tiles, plasterboard and smooth masonry.

ADHESIVE

SIBU SILICON 1.4 A

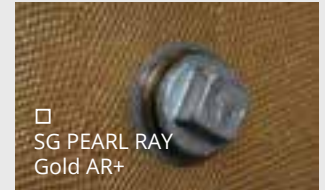


CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent. Direct spraying of the SibUGlas surfaces with water jets at over 45 °C should be avoided.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.



All sheet edges and apertures are to be grouted and fully sealed.

Installation Instructions

TOOL REQUIREMENTS

Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A, or acetic acid free, neutral cross-linked silicone.



Clean the ground surface / degrease, mark the sheet position on the ground surface, mark vertically.



Cut the sheet to length using a jigsaw or a hand-held circular saw from the reverse side and with an underlay. (please see page 167)



Subsequently deburr the cut edges using fine sandpaper, a file or scraper.



Apply silicone beads with a height of 3-4 mm at a distance of approx. 10 mm from the sheet edge. Leave a gap of approx. 60 mm between the beads.



Bring the sheet into position and press gently with a cloth.



Bring other sheets into position using a spacer (min. 3 mm).



Press down hard with a rubber roller, then remove the SIBUGLAS protective film in the edge area.



Mask the joint area with tape, point the sheet edges and all the apertures, and seal entirely. Smooth the joints using a finger.



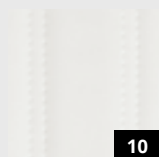
Remove any dirt from the silicone immediately and then pull off the protective film.

FOR THE WET ROOM AREA

PREPARATIONS

Disassemble the sanitation systems such as taps, shower rails, etc. Measure the required sheet dimensions on the spot and take exact measurement of the openings for armatures or any other apertures that may exist. Then transfer the measurements to the SibUGlas structured sheets.

SHOWCASE



10
LL LOUNGE
Bianco matt



12
LL ROMBO 40
Bianco matt



14
LL ROMBO 85
Bianco matt



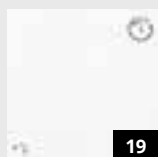
15
LL ROMBO 12
Bianco matt



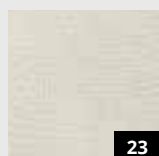
16
LL QUADRO
Bianco matt



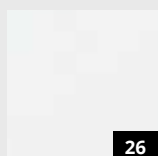
18
CR CRISTAL
ROMBO 85 Bianco
matt/Silver



19
CR CRISTAL
STELLA Bianco
matt/Silver



23
LL LEGUAN
Bianco



26
LL White



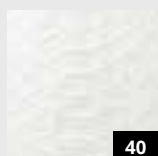
28
LL FLORAL
White



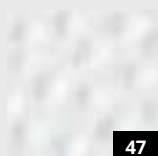
33
LL IMPERIAL
White



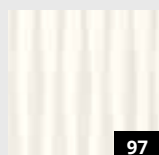
36
LL CROCO
White



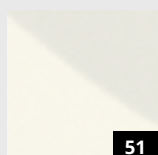
40
LL SNAKE
Bianco matt



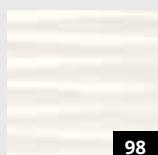
47
LL STRUZZO
White



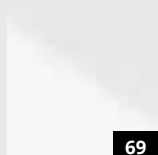
97
AC MOTION
ONE White



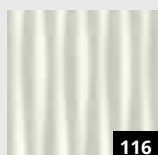
51
SG Bianco



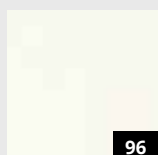
98
AC MOTION
TWO White



69
DM Magic
White AR



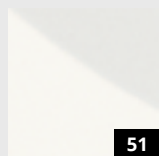
116
SL MOTION ONE
Pearl White PF



96
AC TOUCH
White



87
MS Magic
White 5x5 flex.
Classic



51
SG Ice White



119
SL CROCONOVA
Magic White



20
LL Bianco matt
ZN 200/Black



32
LL ALISE
White/Silver



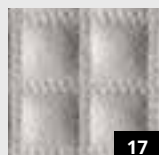
33
LL IMPERIAL
White/Silver



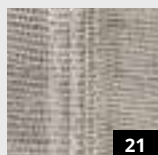
29
LL FLORAL
White/Silver
matt



63
DM Sahara
Silver



17
LL QUADRO
Argento



21
LL LEGUAN
Silver ZN 200/
Silver



22
LL LEGUAN
Silver



27
LL Vintage
Silver



29
LL FLORAL
Vintage Silver/
Silver



62
DM Iron Age



30
LL FLORAL
Platin



53
SG LACE White/
Vintage Brown



38
LL CROCONOVA
Platin



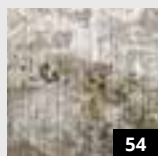
40
LL SNAKE
Platin



41
LL PERSIAN
Metallic



52
SG LEGUAN
Silver



54
SG Vintage
Silver



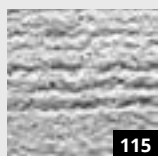
57
SG COCKTAIL
Opal



118
SL CROCO
Silver PF met/
Silver



108
SL DAKOTA
Metal



115
SL URBAN Grey



115
SL URBAN Titan



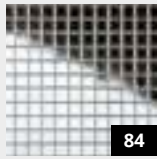
120
SL WAVE Silver



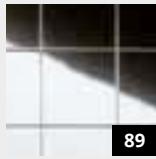
120
SL WAVE Silver
PF met



121
SL WAVE 1
Silver PF met



MS Silver 3x3 flex. Classic



MS Silver 20x20 flex. Classic



MSC DIAGONAL Silver 15x15 flex. Classic



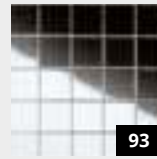
MSC RHOMBUS Silver 15x15 flex. Classic



MSC RHOMBUS Silver 30/3x30/3 flex. Classic



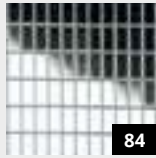
MSC Silver 30x30 flex. Classic



MSC Silver 10x10 flex. Classic



MS Silver 5x5 flex. Classic



MS Silver 3x6 flex. Classic



MS Silver 10x10 flex. Classic



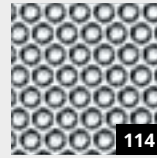
MS HGS 10x10 flex. Classic



SL STEP 5 Silver brushed matt AR



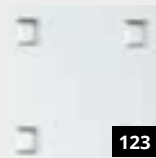
SL STEP 5 Silver PF met



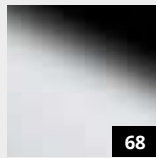
SL RACE Silver



SL SQUARE 3 HGS



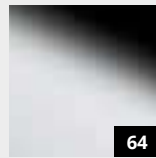
SL SQUARE 3 Silver PF met



DM Silver AR12



PL 3D ROSES Silver PF met/Silver



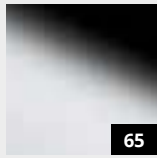
DM Silver



MS Galaxy Silver 5x5 flex. Classic



DM Galaxy Silver



DM Silver/white



PL Q 10-40-40 Silver PF met



PL Q 5-15-15 Silver PF met



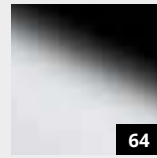
DM Silver AR23



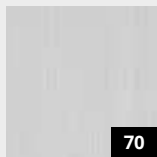
PL 3D Q 10-40-40 Silver PF met/Silver



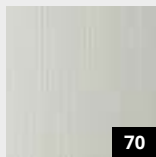
PL 3D Q 10-40-40 Silver PF met/Blue



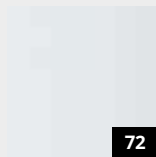
DM Silver H23



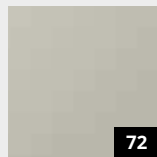
DM Silver brushed matt AR



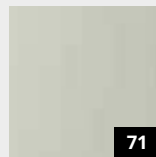
DM HGS matt AR



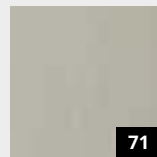
DM Silver PF met



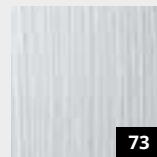
DM Champagne PF met



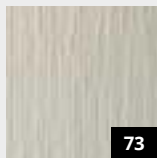
DM HGS



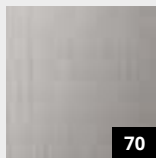
DM Champagne brushed



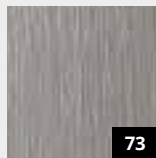
DM Silver PF met touch 1



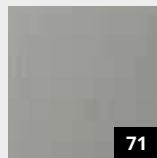
DM Champagne PF met touch 1



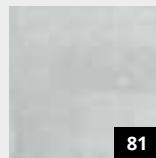
DM Grey brushed matt AR



DM Titan PF met touch 1



DM Titan brushed



DM LUXURY Silver



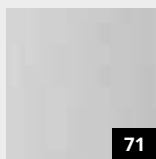
SL MOTION TWO Silver brushed matt AR



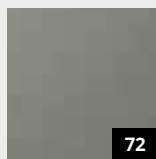
SL MOTION TWO Grey brushed matt AR



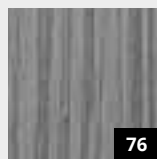
SG Old Platin



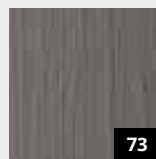
DM Silver brushed



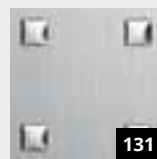
DM Smoke PF met



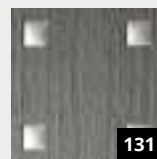
DM Zebrano graphite touch 1



DM Smoke PF met touch 1



PL 3D Q 10-40-40 Silver brushed/Silver



PL 3D Q 10-40-40 Smoke PF met touch 1/Silver matt



SL ART
Old Platin



SL ART
Iron Age



SL PIANO
Iron Age



SL RIGATO
Silver brushed
matt AR



TL LINEA
104x62 Old
Platin



SL BUBBLE
Silver PF met/
Silver



SL LINEA
104x62 Old
Platin



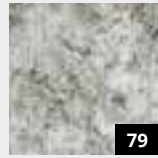
SL IMPACT
Vintage Silver



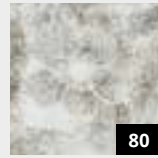
SL LAVA Grey



SL RIVET
Vintage Silver



DM Vintage
Silver



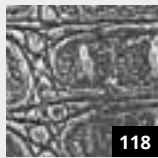
DM FLEUR
Silver/Brown



DM MONSOON
Vintage Brown



PL 3D Q-10-30
Old Platin/
Silver



SL CROCO
Smoke PF met/
Silver



LL FLORAL
Black/Silver
matt



LL IMPERIAL
Black/Silver



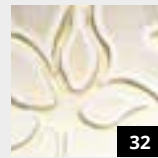
PL 3D H-10-30
Pearl White
PF/Gold



PL 3D ROSES
Pearl White PF/
Gold



LL FLORAL
White/Gold
matt



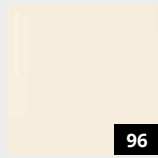
LL ALISE
White/Gold



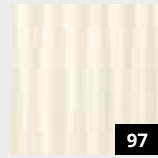
LL IMPERIAL
White/Gold



PL 3D ROSES
Champagne PF
met/Gold



AC TOUCH
Creme



AC MOTION
ONE Creme



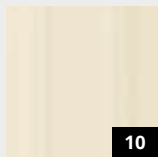
AC MOTION
TWO Creme



LL CROCO
Creme



LL Creme



LL LOUNGE
Creme



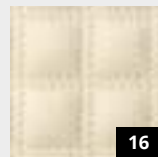
LL ROMBO 40
Creme



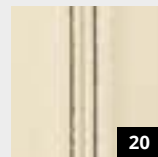
LL ROMBO 85
Creme



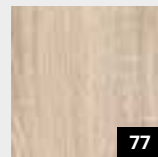
LL ROMBO 12
Creme



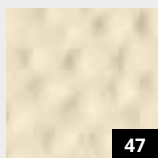
LL QUADRO
Creme



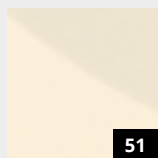
LL Creme ZN
200/Brown



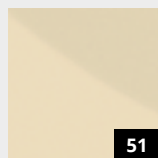
DM OAK TREE
Light



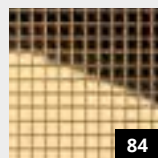
LL STRUZZO
Creme



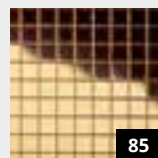
SG Magnolia



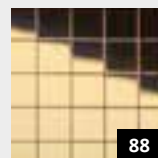
SG Malaga



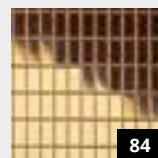
MS Gold 3x3
flex. Classic



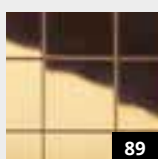
MS Gold 5x5
flex. Classic



MS Gold 10x10
flex. Classic



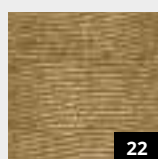
MS Gold 3x6
flex. Classic



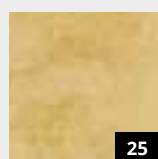
MS Gold 20x20
flex. Classic



LL ROMBO 40
Antigua Gold



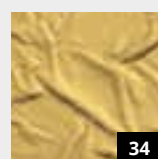
LL LEGUAN
Gold



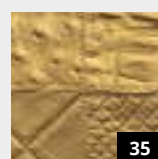
LL ANTIGUA
Gold



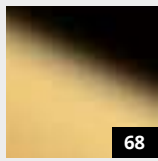
LL FLORAL Oro



LL CREPA Oro



LL COLLAGE
Oro



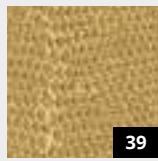
DM Gold AR



SG LEGUAN Gold



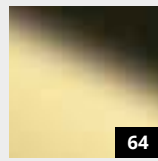
LL CROCO Oro



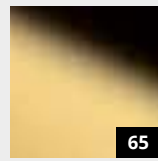
LL PEARL RAY Gold



LL PERSIAN Gold



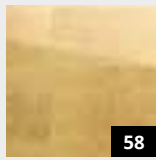
DM Brass



DM Gold



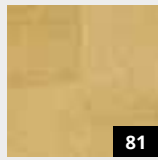
SG ANTIGUA Gold



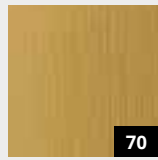
SG LUXURY Gold



DM Brass brushed matt AR



DM LUXURY Gold



DM Gold brushed matt AR



TL LINEA 104x62 Silent Gold



SG FLEUR Black/Gold



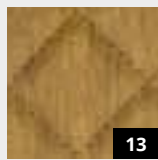
LL ELEGANZA Gold



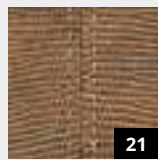
LL ELEGANZA Silver



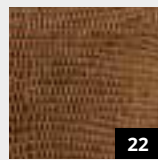
SG Vintage Copper



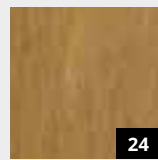
LL ROMBO 40 Oxy Terra



LL LEGUAN Copper ZN 200/ Copper



LL LEGUAN Copper



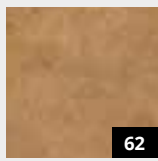
LL OXY Terra



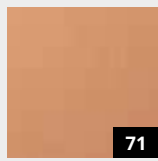
LL Vintage Copper



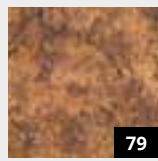
SL RACE Vintage Copper/Silver



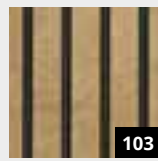
DM Copper Age



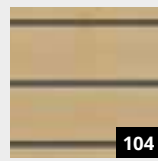
DM Copper brushed



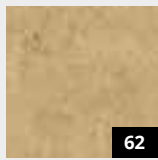
DM Vintage Copper



SL PIANO Golden Age



SL RIGATO Silent Gold



DM Golden Age



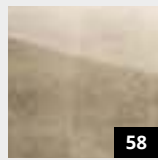
SL LINEA 104x62 Silent Gold



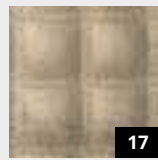
SL ART Golden Age



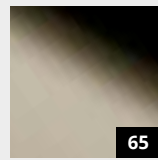
SL RACE Vintage Silver/Bronze



SG LUXURY Bronze



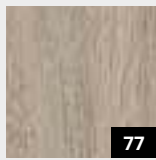
LL QUADRO Luxury Bronze



DM Champagne



DM LUXURY Bronze



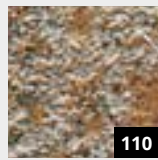
DM OAK TREE Dark



LL LEGUAN Silk



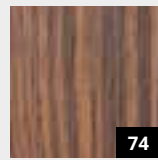
SG LEGUAN Copper



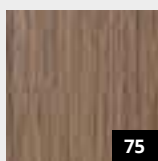
SL LAVA Copper



SL IMPACT Antique Bronze



DM Makassar touch 1



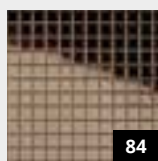
DM Tobacco touch 1



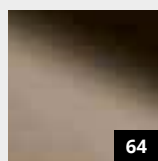
SL IMPERIAL Vintage Copper



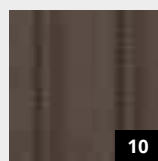
SL ALISE Vintage Copper



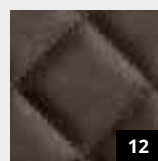
MS Brown 3x3 flex. Classic



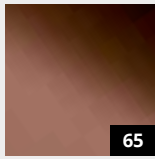
DM Brown



LL LOUNGE Mocca matt

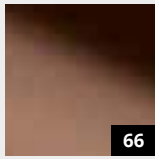


LL ROMBO 40 Mocca matt



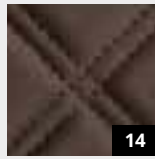
65

DM Bronze



66

DM Copper



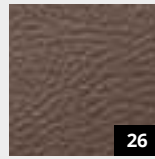
14

LL ROMBO 85
Mocca matt



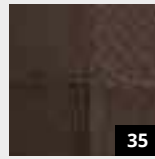
20

LL Dark Brown
ZN 200/Beige



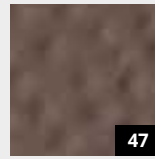
26

LL Dark Brown



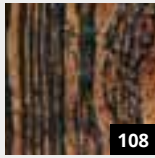
35

LL COLLAGE
Mocca matt



47

LL STRUZZO
Dark Brown



108

SL DAKOTA
Copper



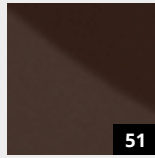
132

PL 3D Q 5-15-15
Tobacco touch
1/Silver



132

PL 3D Q 5-15-15
Mahogany/
Silver



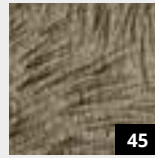
51

SG Mocca



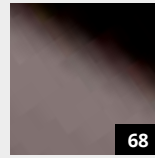
46

LL PELO
Savanna



45

LL PELO
Marabu



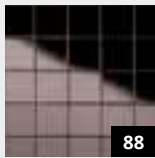
68

DM Anthracite
AR



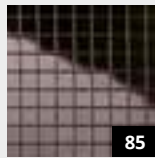
116

SL MOTION ONE
Anthracite AR



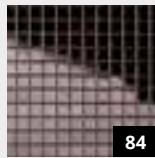
88

MS Anthracite
10x10 flex.
Classic



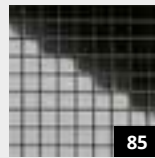
85

MS Anthracite
5x5 flex. Classic



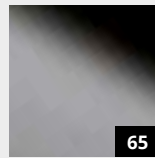
84

MS Anthracite
3x3 flex. Classic



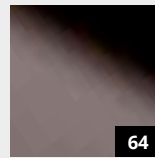
85

MS Fashion
Grey 5x5 flex.
Classic



65

DM Fashion
Grey



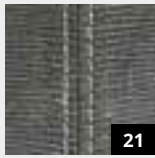
64

DM Anthracite



53

SG LACE Black/
Platin



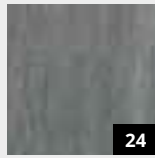
21

LL LEGUAN
Nero ZN 200/
Silver



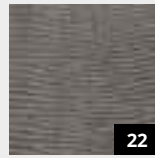
31

LL LACE Black/
Platin



24

LL OXY Steel



22

LL LEGUAN
Nero



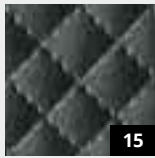
12

LL ROMBO 40
Nero matt



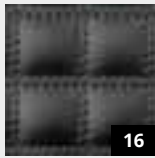
14

LL ROMBO 85
Nero matt



15

LL ROMBO 12
Nero matt



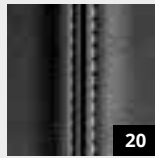
16

LL QUADRO
Nero matt



18

CR CRISTAL
ROMBO 85 Nero
matt/Silver



20

LL Nero matt
ZN 200/White



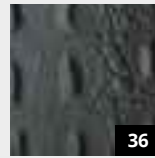
28

LL FLORAL
Black



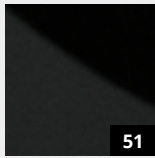
35

LL COLLAGE
Nero matt



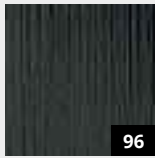
36

LL CROCO
Black



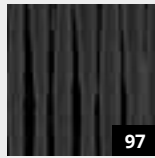
51

SG Nero



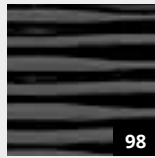
96

AC TOUCH
Black



97

AC MOTION
ONE Black



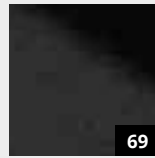
98

AC MOTION
TWO Black



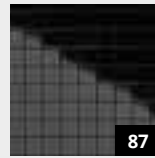
119

SL CROCONOVA
Magic Black



69

DM Magic
Black AR



87

MS Magic
Black 5x5 flex.
Classic



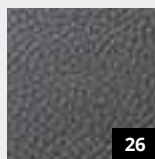
108

SL DAKOTA
Smoke



111

SL IMPERIAL
Vintage Black



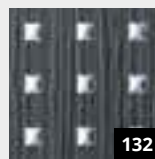
26

LL Black



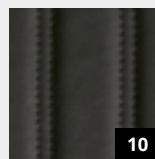
40

LL SNAKE Nero
matt



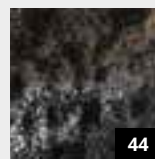
132

PL 3D Q 5-15-15
Black touch 1/
Silver



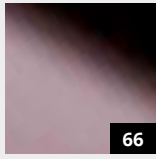
10

LL LOUNGE
Nero matt

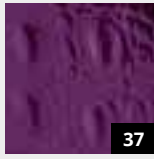


44

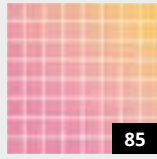
LL REGGAE



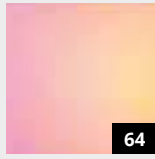
DM Rose



LL CROCO
Violetta



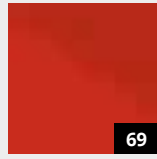
MS Hollywood
5x5 flex. Classic



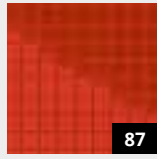
DM Hollywood



SL BUBBLE
Orange PF/
Silver



DM Magic Red
AR



MS Magic
Red 5x5 flex.
Classic



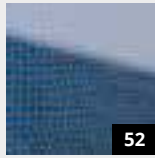
DM Fashion
Red



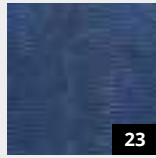
DM Mint



SL BUBBLE
Blue PF/Silver



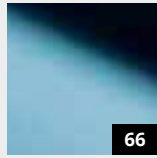
SG LEGUAN
Blue



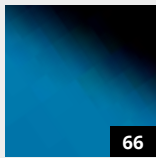
LL LEGUAN
Blue



MS Iceblue
10x10 flex.
Classic



DM Iceblue



DM Skyblue

SIBU
DESIGN

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

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